

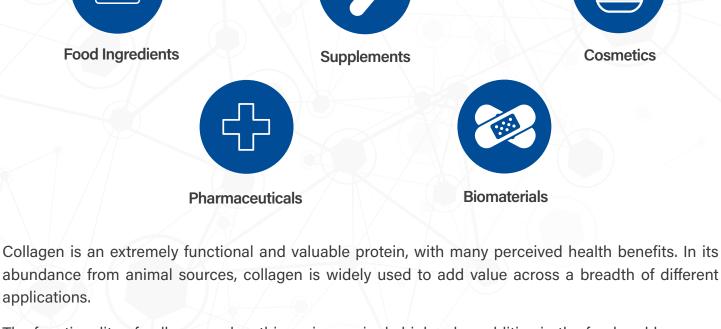
## **ENZYMATIC HYDROLYSIS FOR THE PRODUCTION** OF COLLAGEN PEPTIDES

Collagen is produced naturally by the human body and is the most abundant protein in all mammals, providing the super structure that holds the body together. It is the key protein of all the connective tissues in the body including cartilage, bone, tendon and skin. Made up of fibrous structures, collagen provides both a strong and flexible structure to the body. Unlike other proteins, collagen has a unique combination of amino acids containing hydroxyproline, which is not present in other proteins, as well as high levels of glycine, proline, and arginine. Three main types of collagen (Type I, Type II and Type III), each composed of different amino acids, make up 90% of the collagen in the human body.

The key sources of collagen for use in industrial applications are bovine, porcine and marine/fish

products. The origins of collagen have different advantages and disadvantages depending on their application and end product requirement. Bovine collagen extracted from cartilage, tendons and cow hides, are most similar in terms of collagen "Type" to the collagen found in the human body. Porcine derived collagen is often sourced from porcine skin. Although there are cultural barriers with porcine collagen not suitable for Kosher and Halal products and the potential impact on supply from common animal diseases such as swine flu, porcine collagen is also unique in that it often has a lower molecular weight than other sources of collagen. Marine collagen is derived from the by-products of the fish processing industry, such as fish viscera. Fish collagen has a higher bioavailability and absorption than bovine and porcine-derived collagen and therefore the health and nutritional benefits can be more easily absorbed. **Applications of Collagen** 

the appearance of skin.



The functionality of collagen makes this an increasingly high value additive in the food and beverage industry. In processed foods collagen can be used to replace the addition of animal fat. Its water holding capacity can improve the stability and consistency of food ingredients when heated as part of the cooking process. Collagen fibres can also be used to improve the emulsification of beverages.

In the human body, collagen plays a significant role in healing wounds and repairing tissue, the development of organs and bones, as well as repair to blood vessels. As the body ages there is a notable

loss of collagen. To combat collagen loss, collagen can be consumed in nutraceutical products to supplement a healthy diet to regenerate collagen in the body. Supplementation of collagen can improve the body's overall response to healing as well as strengthening and maintaining healthy joints. Collagen is believed to have anti-aging benefits, as such a significant application for collagen is in the production of topical, skin moisturising cosmetic products. The role of collagen in cosmetic

preparations is to improve the hydration of skin and therefore prevent skin ageing to repair and improve

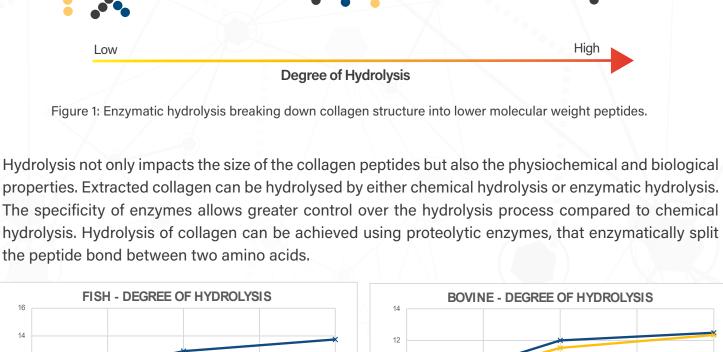
Collagen can also be used as a carrier for drug delivery systems. It can be used to encapsulate drugs, which allows a controlled release and targeted delivery to specific tissue sites in the body. The use of collagen as a drug delivery system can improve the stability and bioavailability of the medicine. The primary role of collagen in mammals makes collagen highly suitable to be combined with other

biomaterials to create bone grafts and implants. These collagen-based constructs provide structural support that can facilitate bone regeneration in patients with fractures or bone defects. Collagen can also be used in tissue engineering to produce scaffolds to support the growth of cells to assist in the

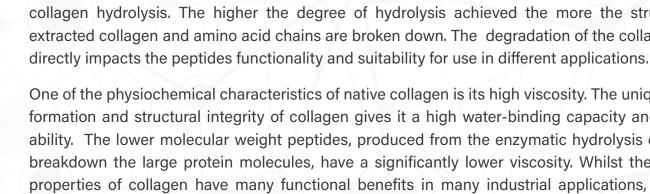
regeneration of damaged organs or tissues. Benefits of Hydrolysed Collagen Collagen is a complex protein made up of three chains of amino acids. This triple helix is the main structure of collagen giving it it's fibrous quality for specific binding in its natural form. Native collagen is insoluble and so is limiting in its use in applications. Collagen extracted from skin and bones, known

as gelatin or extracted collagen, has a much more versatile functionality and therefore greater suitability in food and pharmaceutical applications. The functionality of gelatin can be further enhanced through

hydrolysis. Hydrolysing gelatin, or extracted collagen, is the process of breaking down this larger complex protein structure into smaller peptides and can be achieved by the action of proteolytic enzymes. The degree of hydrolysis achieved by the proteolytic enzymes will impact the size and hence, the functionality of the peptides generated. Triple Helix Structure **Denatured Collagen Low Molecular Weight Peptides Addition of** Promod® enzymes



%DEGREE OF HYDROLYSIS %DEGREE OF HYDROLYSIS TIME (MINUTES) TIME (MINUTES) Promod 295L (1%) Promod 295L (1%) -Competitor Enzyme (1%) Control (no enzyme)



FISH - AVERAGE VISCOSITY CHANGE

20

18 16

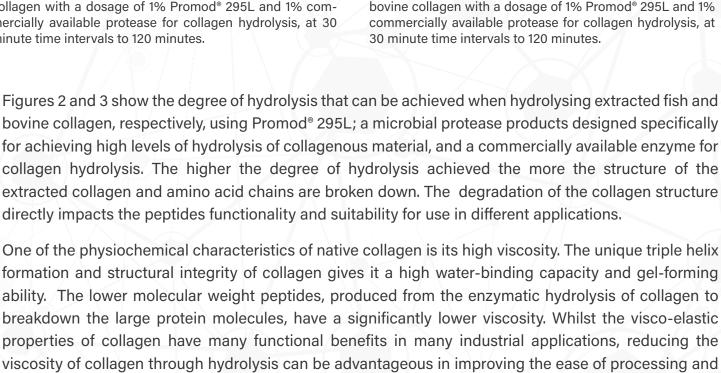
time intervals to 120 minutes

Figure 2: Degree of Hydrolysis achieved on extracted fish

collagen with a dosage of 1% Promod® 295L and 1% com-

mercially available protease for collagen hydrolysis, at 30

minute time intervals to 120 minutes.



**BOVINE - AVERAGE VISCOSITY CHANGE** 

Figure 3: Degree of Hydrolysis achieved on extracted

16 **MISCOSITY(CP) MISCOSITY(CP)** 12 10 10 TIME (MINUTES) TIME (MINUTES) → Promod 295L (1%) Control (no enzyme) → Promod 295L (1%) Control (no enzyme) Figure 4: Viscosity reduction of extracted fish collagen Figure 5: Viscosity reduction of extracted bovine collagen achieved with a dosage of 1% Promod® 295L at 30 minute achieved with a dosage of 1% Promod® 295L at 30 minute

Collagen hydrolysates are a group of peptides with a low molecular weight. Typically, native collagen has a molecular weight of ~300kDa, in comparison hydrolysed collagen has a molecular weight of 3-6kDa. The lower molecular weight of the peptides increases it's digestibility and bioavailability. Collagen peptides with a molecular weight of ~3kDa are desirable for the improved absorbability into

different molecular weight distribution following hydrolysis of the different gelatin substrates.

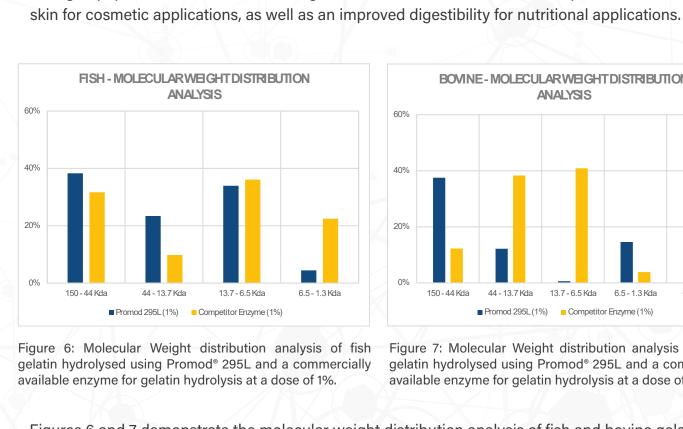
The process of breaking down proteins through enzymatic hydrolysis can impact the flavour of the

time intervals to 120 minutes

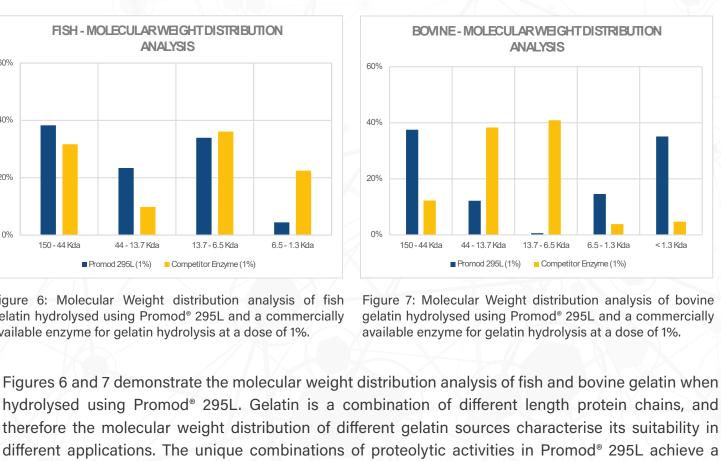
formulating the collagen into final products. A lower viscosity improves the collagens solubility in aqueous solutions. A material with high viscosity can be inherently difficult for many manufacturers.

> 24 22

> 18



hydrolysates as the process releases taste compounds from the protein. Where protein hydrolysates are used in food ingredients it is important that the hydrolysis process doesn't contribute off-flavours that require further processing or masking in the final food product. Changes in flavour vary depending on the specific hydrolysis process and the starting collagen material. Biocatalysts Ltd have developed a range of microbial enzymes, Promod® 295L, Promod® 90L and Promod® 327L, with proteolytic activities for breaking down extracted collagen into lower molecular weight peptides whilst maintaining a neutral, non-bitter tasting peptide.



Promod® 90L Promod® 327L Preservative-free microbial Highly concentrated alkaline endopeptidase designed endopeptidase for enzymatic specifically for the preparation of collagen to solubilsation of collagenous optimise material for further

processing.

improve the solubilisation, reduce the viscosity and produce lower molecular weight, neutral tasting collagen peptides. These enzyme products are suitable for achieving a high degree of hydrolysis of extracted collagen without negatively impacting the organoleptic properties of the collagen peptides. Viscosity reduction, levels of hydrolysis and taste performance can vary depending on the process and collagen material, therefore trials are required to determine the exact process parameters, dosage and length of process to achieve the desired results in each application.

Promod® 295L

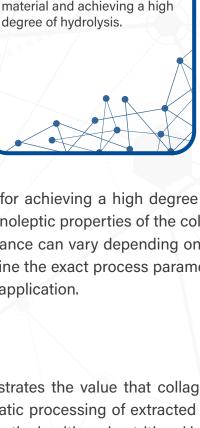
Highly concentrated and

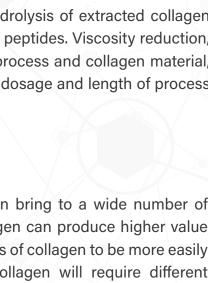
hydrolysis of animal and fish

cost effective microbial

collagenous material to

enzyme for efficient





CONCLUSION The information in this paper demonstrates the value that collagen can bring to a wide number of industrial applications. Further enzymatic processing of extracted collagen can produce higher value and quality collagen peptides that allow the health and nutritional benefits of collagen to be more easily absorbed or digested from the final product. Different sources of collagen will require different

## If you could benefit from enzymatic hydrolysis of extracted collagen, contact Biocatalysts Ltd for a free sample of our Promod® enzymes designed specifically for hydrolysing collagen and collagenous

Developing #BiobasedValue

processing conditions for achieving unique collagen peptides with beneficial functionality.

material, or to speak to one of our enzyme specialists to identify the best solution for your product.

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