



DELTABREW® Attenumax

Product Data Sheet

Date of issue: 8 December 2022

Concentrated glucoamylase for attenuation control and low-calorie beer production

Description: DELTABREW® Attenumax is an exo-1,4-alpha-D-glucosidase produced by selected strain of *Aspergillus niger*. This enzyme hydrolyses the 1,4- α linkages in liquefied starch and the 1,6- α linkages at a lower rate, thus optimising the glucose level in the mash. DELTABREW® Attenumax is a very effective enzyme during mashing or during fermentation to adjust attenuation or for low calorie beer production.

Properties: Enzyme: glucoamylase IUBMB: 3.2.1.3
 Activity: >600 AMG units/g Form: liquid
 Density: 1.05–1.20 g/ml Colour: brown

Colour and appearance may vary from batch to batch. Colour intensity or turbidity is not an indication of enzyme activity.

Application: DELTABREW® Attenumax is a glucoamylase that has been specially developed for a high output glucose production in the mash tun or during beer fermentation.

Conditions of use: DELTABREW® Attenumax has shown to best perform when used under the following conditions:

Application	Dosage	Recommendation
In the mash tun 90% attenuation 100% attenuation	1-1.5 L per ton of grits 10 -12 L per ton of grits	During mashing at 63 °C
In fermentation 100% attenuation	10 -12 L per ton of grits	During fermentation

GM Status: The product and its constituent enzymes are not genetically modified. Enzyme proteins are produced by fermentation of classical microorganisms, which are removed and not present in the final product. Only agricultural raw materials of non-genetically modified (non-GM) origin are used for the fermentation process and in the final formulation.

Composition: DELTABREW® Attenumax is stabilised with glycerol (E422) and preserved with small amounts of potassium sorbate and sodium benzoate.

Packaging and storage: DELTABREW® Attenumax is available in 25 kg polyethylene drums or IBCs. The product is best stored in the original and unopened packaging under refrigerated conditions (4–8 °C) in order to retain maximum activity during storage. Under optimum conditions shelf life is 24 months.

Safety and caution: Enzyme products need to be handled with care. Please consult the separately available Safety Data Sheet for further information.



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Compliance and legal: Our enzyme products are used as processing aids in the food manufacturing process and are thus free from any labelling provisions in the European Union. The product does not fall within the scope of EU regulations (EC) 1829/2003 and (EC) 1830/2003 on genetically modified food and feed.

The product is manufactured to comply with recommended purity specifications given by the Joint FAO/WHO Expert Committee on Food Additives (JECFA), and conforms with the recommended specifications of the Food Chemical Codex for food enzymes.

Purity criteria:	Total plate count	< 50 000 CFU per g
	Yeasts & Moulds	< 1 000 CFU per g
	Total Coliforms	< 30 CFU per g
	Salmonella	absent in 25 g
	Escherichia coli	absent in 25 g
	Heavy Metals (as Pb)	< 30 ppm
	Lead	< 5 ppm
	Arsenic	< 3 ppm
	Cadmium	< 0.5 ppm
	Mercury	< 0.5 ppm
Special diet information:	Kosher:	Certified
	Halal:	Certified
	Vegan/Vegetarian:	enzyme product or any constituents are not of animal origin

Certification: WeissBioTech GmbH has a certified quality management system according to ISO 9001:2015 and a certified Food Safety Management System according to FSSC 22000 incl. HACCP, which are reviewed in regular audits.

Made by WeissBioTech GmbH, Germany

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