

Your wishes  
come true with

  
Orion



PÜR SPAS

[www.orion-spas.com/en\\_us](http://www.orion-spas.com/en_us)

# FEATURES

## Sole Mate

If you love massaging your tired feet then Orion has your Sole Mate. Just rub the bottom of your feet back and forth on either of the two uneven, textured Sole Mate surfaces and it won't take long before you feel that added relief.



Plug & Play 120V  
(convertible 240V)\*\*



Image for reference only. Colors, specifications and location of the whirlpool\* jet may vary (optional).



External drain valve



Intense whirlpool\* jet action



One-piece polyethylene construction



Integrated transport handles

# A TRIAL WILL CONVINCE YOU



For those who desire spacious surroundings, you'll fall in love with the **Orion**. With its roomy design and open spaces, the **Orion** will soon become your favorite social gathering spot for both family and friends. With four oversized corner seats, comfort is a natural and their placement is ideal for having group talks. The footwell in the **Orion** is oversized and it is two-tiered for added leg room and more comfort options. The floor area also has two textured areas. Not only can you enjoy hydro therapy massage, but you can also enjoy a massage on the bottom of your feet at the same time. For your added convenience and safety, the **Orion** also has two Step-In/Cool Down seats. Getting in and out of the spa is safe and easy and if you happen to get a little overheated, you don't have to exit the spa. Just sit on one of the cool down seats and most of your upper body will be out of the water.

The **Orion** has 28 adjustable, stainless steel jets which include foot and neck jets for total massage coverage. You can direct the water through all 28 of the spa jets or you can increase the intensity by directing it through only two of the four seats or you can direct it through the other two seats or you can have it all blast through the diverter jet, by itself. What great relief for those extra sore muscles.

The **Orion** is manufactured as a 120V, "Plug & Play" spa. It comes equipped with a 15', GFCI protected cord. Simply set your spa on a solid, level surface\*\*\*. Fill it with water and then plug it in to a dedicated 15Amp electrical outlet. Your spa should be ready to use in about 24 hours. The **Orion** is also convertible to 240V\*\* for better heating efficiency. If you plan to use your spa in cold weather for extended periods of time, it is recommended that you convert to 240V.

The contemporary look of the **Orion** is enhanced with a cascading waterfall with LED backlighting, an LED main light and external LED lights on each corner of the spa. You can choose your favorite color or you can enjoy variable changing color sequences. The **Orion** will be a fine addition to your backyard.

Location of the whirlpool\* jet may vary (optional).



# SPECIFICATIONS

**Size:** 82" x 82" x 34"

**Estimated Dry Weight:** 515 lbs

**Estimated Water Capacity:** 330 US gal

**Estimated Full Weight:** 3,270 lbs

**Structure:** Rotationally Molded Polyethylene

**Insulation:** Thermofoil™ Heat Blanket

**Seating:** 4 Corner Lounge Chairs  
1 Bench Seat  
2 Step In / Cool Down Seats

**Jets:** 28 Adjustable, Stainless Steel Jets  
1 4-Way Turbo Diverter Jet

**Waterfall:** Cascading with LED Back Lighting

**Lighting:** Internal Wall LED Lighting and LED Main Light  
Quadruple Waterfall LED Lighting  
Exterior Corner LED Lighting

**Drain Valve:** Included

**Equipment Pack:** Balboa VS300

**Top Side Control:** Balboa VL260

**Pump:** 2.0 hpr / 2 Speed

**Heater:** M7 St St-1.0kw/4.0kw

**Ozone:** Installation ready

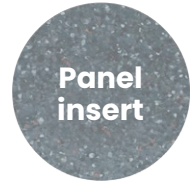
**Power Requirements:** 120V/15Amp conv. 240V/40-50Amp\*\*

**Electrical Certification:** ETL Can. / ETL U.S.

**Cover:** Premium Vinyl 4/2 Pitch



4 Seasons



It's *Easy* as 1-2-3



PLACE\*\*\*



FILL



PLUG IN



## BUILT TO LAST A LIFETIME

- Virtually indestructible
- No cracking or chipping
- Easy surface care and repair

## TRULY PORTABLE

- Light weight
- Fits through most doorways
- Easy to transport

## NO HASSLE INSTALLATION

- No site preparation required\*\*\*
- Sits on any solid, level surface
- No electrician required (120V)\*\*

PROUDLY MADE  
IN

*North America*

\* The Whirlpool jet is optional.

\*\* A certified electrician is required for a 240V conversion.

\*\*\* The ground must be well-leveled.

Image for reference only. Colors and specifications may vary.