

Endurance[™] II

Quick Reference Guide

Model BND9-2



FOR THE LOVE OF SEWING

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Refer to the operation manual for detailed instruction.

Also, there are differences in the keys and screens depending on the display language. In this guide, English screens are used for basic explanations.

Refer to the Instruction and Reference Guide Addendum for accurate screen displays.

Pour les instructions détaillées, voir le mode d'emploi.

Par ailleurs, il y a des différences dans les touches et les écrans en fonction de la langue d'affichage.

Dans ce guide, les explications de base utilisent les écrans anglais.

Consultez le Guide d'instructions et de référence - Addendum pour voir les affichages d'écran exacts.

Consulte el manual de instrucciones para ver más detalles.

Además, dependiendo del idioma visualizado algunos botones y pantallas podrán ser diferentes.

En esta guía, para las explicaciones básicas se emplean pantallas en inglés.

En el Anexo de la Guía de referencia y de instrucciones encontrará capturas de pantalla precisas.



<English display>
<Affichage en anglais>
<Visualización en inglés>



<Example: French>
<Exemple: Français>
<Ejemplo: Francés>



<Example: Spanish>
<Exemple: Español>
<Ejemplo: Español>

Contents

Changing the Bobbin	2
Removing the bobbin case	2
Installing the bobbin	3
Installing the bobbin case.....	3
Upper Threading	4
Threading the needle	6
Basic Operation	7
Combining patterns.....	8
Basic setting.....	9
Summary of Embroidery Patterns	10
Common design patterns.....	10
Embroidery patterns	10
Frame patterns	11
Monograms.....	12
Alphabet	13
Floral alphabet.....	23
Greek alphabet patterns	23
Embroidery Pattern Color Change Table	24
Embroidery patterns	24
Common design patterns.....	30
Monograms.....	30
Floral alphabet	32
Greek alphabet patterns	35
Color Thread Conversion Chart	36

Table des matières

Changement de bobine	2
Retirer le boîtier à bobine.....	2
Installation de la bobine.....	3
Installation du boîtier à bobine.....	3
Enfilage supérieur	4
Enfilage de l'aiguille.....	6
Utilisation de base	7
Combinaison de motifs	8
Réglage de base	9
Résumé des motifs de broderie	10
Motifs courants	10
Motifs de broderie.....	10
Motif cadre	11
Monogrammes	12
Alphabet	13
Alphabet floral	23
Motifs alphabet grec.....	23
Tableau de modification des couleurs pour les motifs de broderie	24
Motif de broderie	24
Motifs courants	30
Monogrammes.....	30
Alphabet floral	32
Motifs alphabet grec.....	35
Tableau de conversion des fils de couleur	36

Contenido

Cambio de la bobina	2
Extracción del estuche de la bobina	2
Colocación de la bobina	3
Colocación del estuche de la bobina	3
Enhebrado superior	4
Enhebrado de la aguja.....	6
Operación básica	7
Combinación de dibujos	8
Ajustes básicos.....	9
Resumen de diseños de bordado	10
Diseños comunes.....	10
Diseños de bordado.....	10
Costura de encuadre	11
Monogramas	12
Alfabético	13
Alfabético con motivos florales	23
Costuras de caracteres alfabéticos griegos	23
Tabla de cambio de color del diseño de bordado ..	24
Diseños de bordado	24
Diseños comunes.....	30
Monogramas	30
Alfabético con motivos florales	32
Costuras de caracteres alfabéticos griegos	35
Tabla de conversión de hilos de color	36

Changing the Bobbin

Changement de bobine

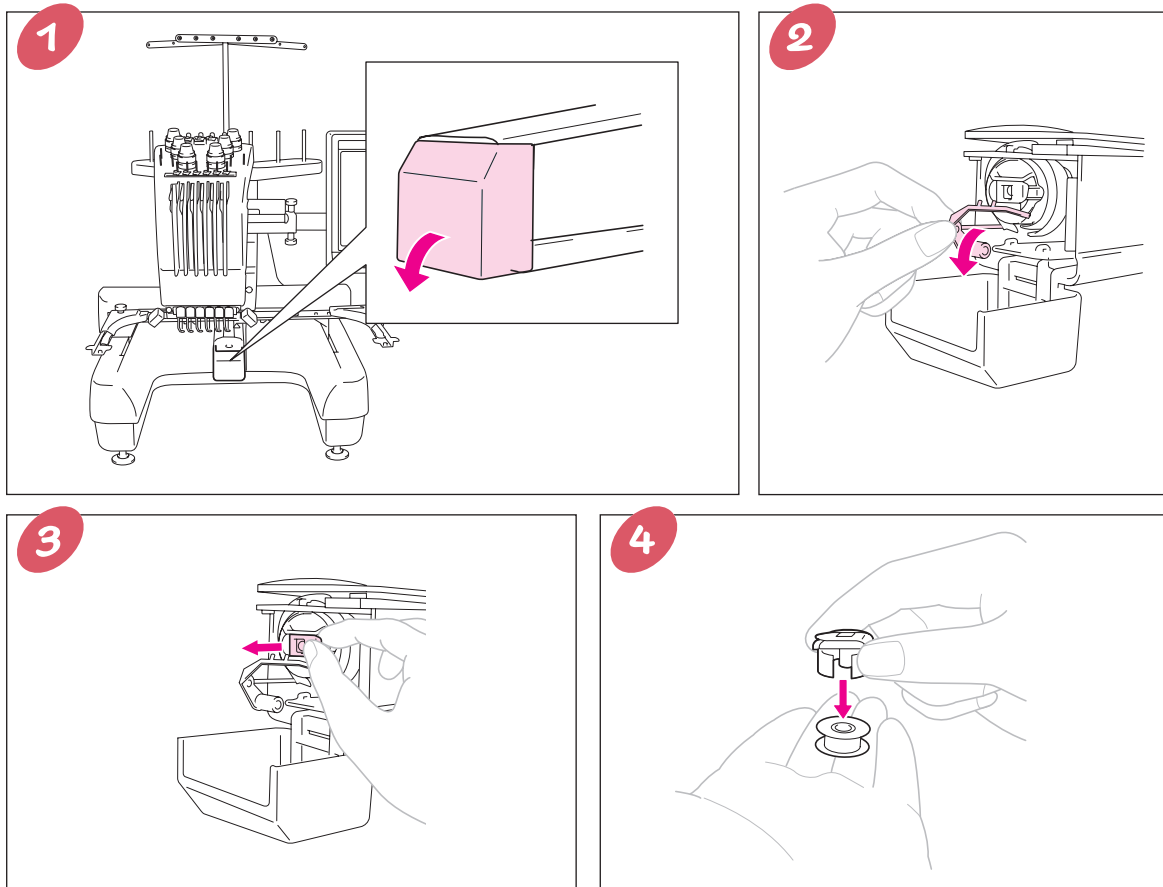
Cambio de la bobina

Follow the procedure shown below to change the bobbin. Refer to the Operation Manual for detailed instructions.

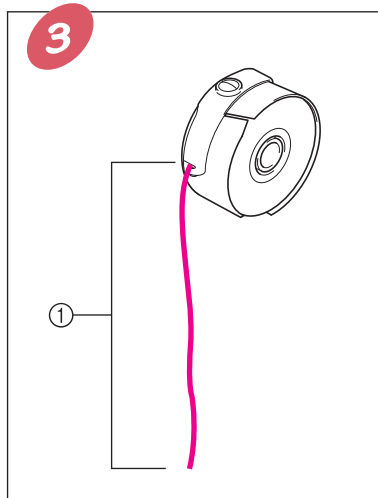
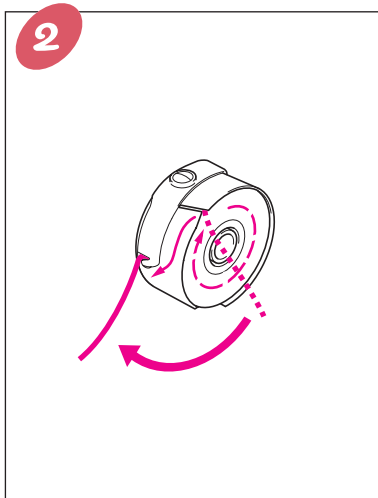
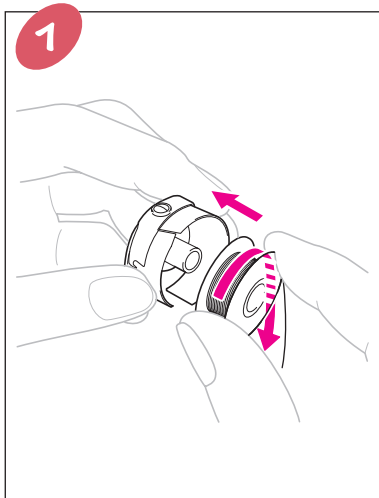
Suivez la procédure ci-dessous pour changer de bobine. Reportez-vous au Manuel d'utilisation pour avoir les instructions détaillées.

Siga el procedimiento que se describe a continuación para cambiar la bobina. Consulte el Manual de instrucciones si desea obtener instrucciones más detalladas.

- ◆ Removing the bobbin case
- ◆ Retirer le boîtier à bobine
- ◆ Extracción del estuche de la bobina

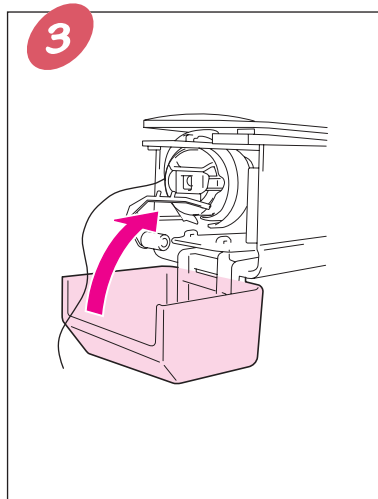
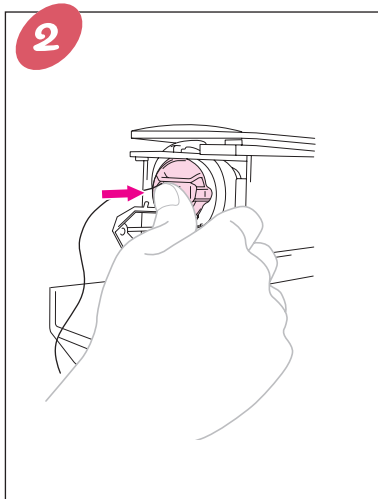
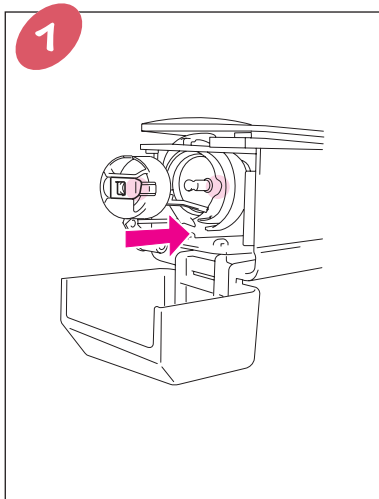


- ◆ Installing the bobbin
- ◆ Installation de la bobine
- ◆ Colocación de la bobina



- ① Pull out about 50 mm (2 inches) of thread.
- ① Tirez environ 50 mm (2 po) de fil.
- ① Tire del hilo unos 50 mm (2 pulgadas).

- ◆ Installing the bobbin case
- ◆ Installation du boîtier à bobine
- ◆ Colocación del estuche de la bobina



Upper Threading

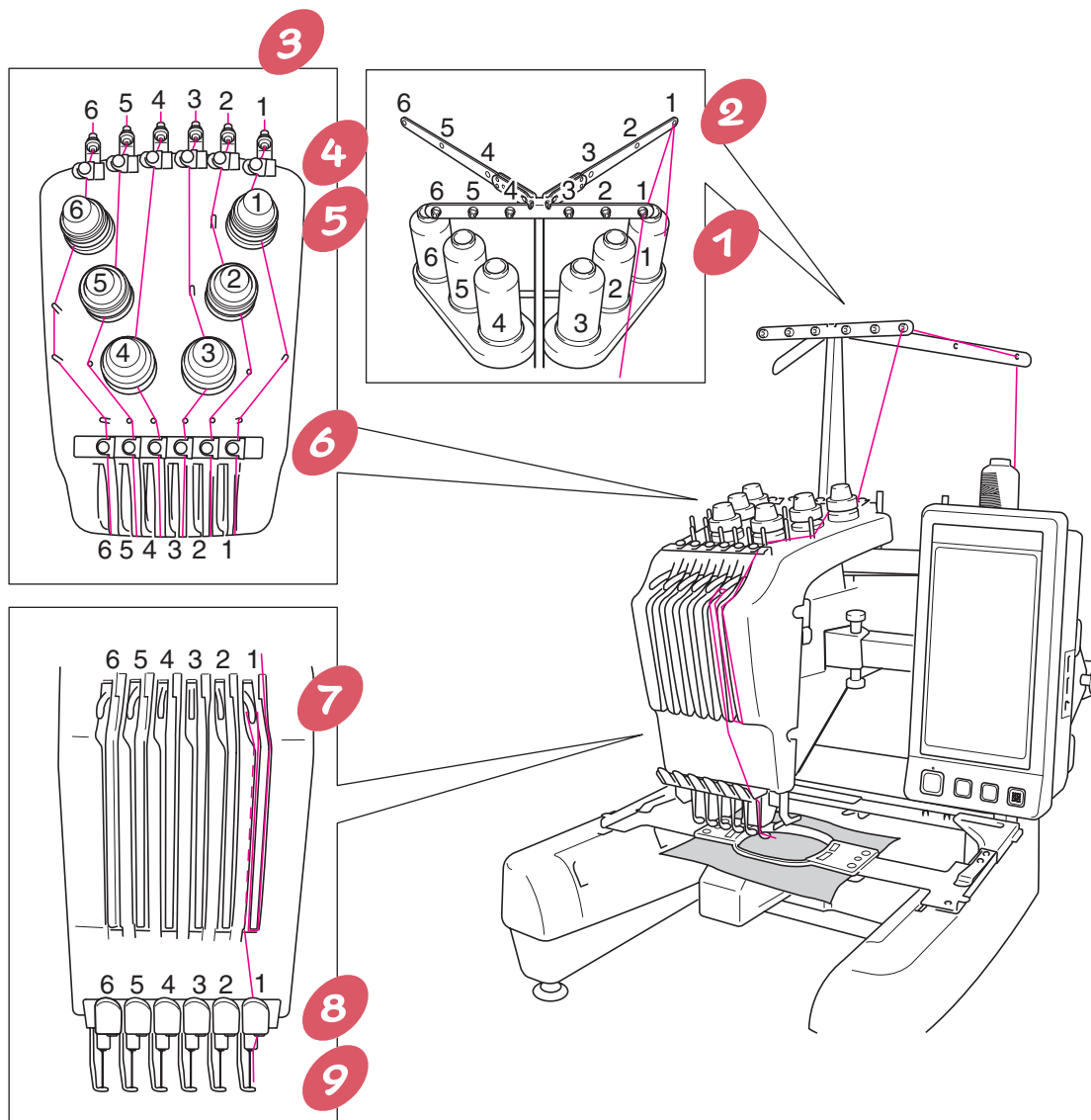
Enfilage supérieur

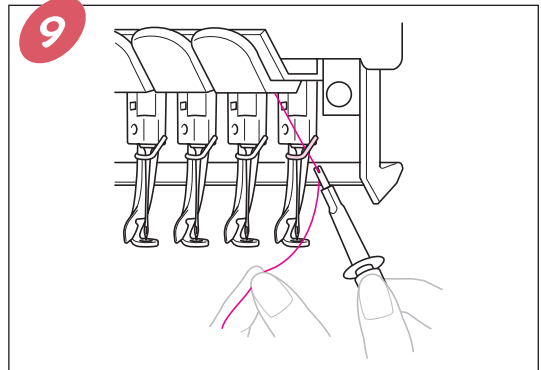
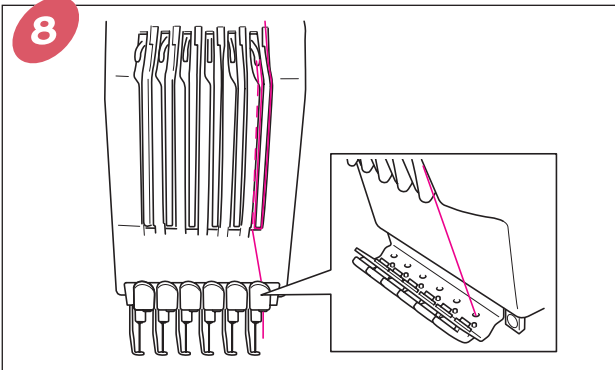
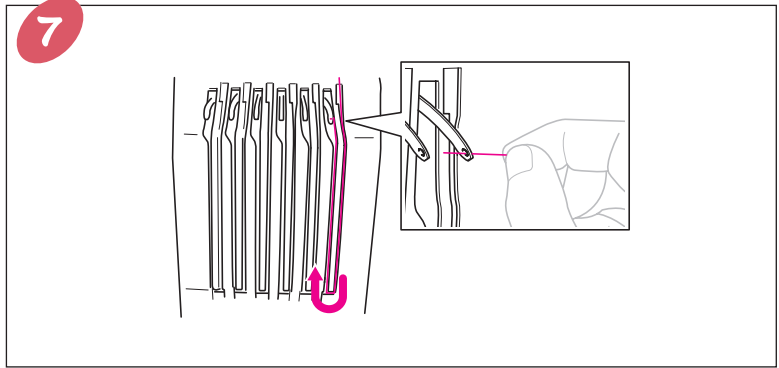
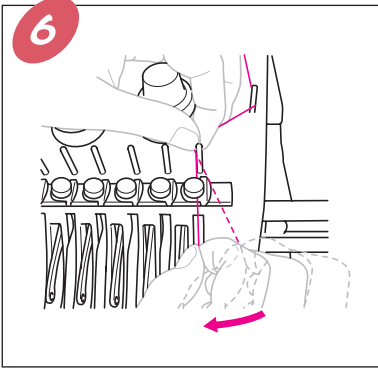
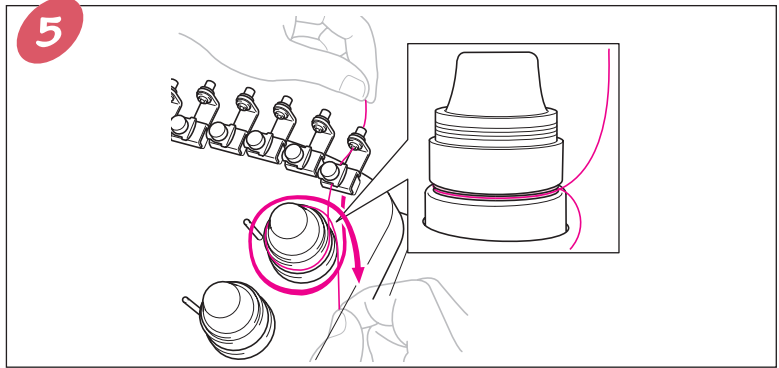
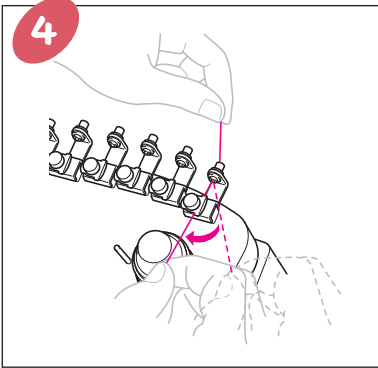
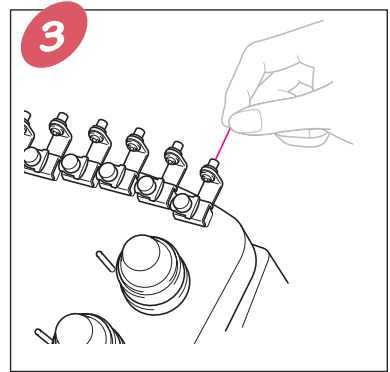
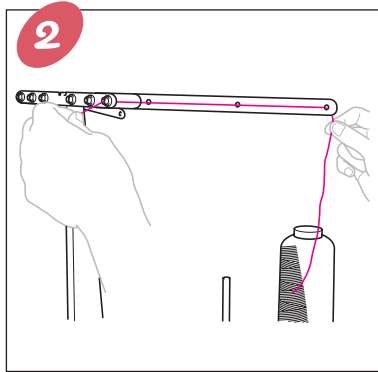
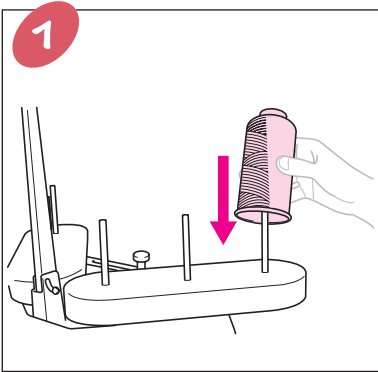
Enhebrado superior

After checking the thread color indicated in the LCD, follow the numbered steps below, and then use the automatic needle threading mechanism to thread the needle. Refer to the Operation Manual for detailed instructions.

Après avoir vérifié la couleur du fil indiquée sur l'écran à cristaux liquides, suivez les étapes numérotées ci-dessous, puis utilisez le mécanisme d'enfilage automatique pour passer le fil dans l'aiguille. Reportez-vous au Manuel d'utilisation pour avoir les instructions détaillées.

Después de comprobar el color del hilo indicado en la pantalla LCD, siga los pasos enumerados a continuación y utilice el mecanismo de enhebrado automático de agujas para enhebrar la aguja. Consulte el Manual de instrucciones si desea obtener instrucciones más detalladas.

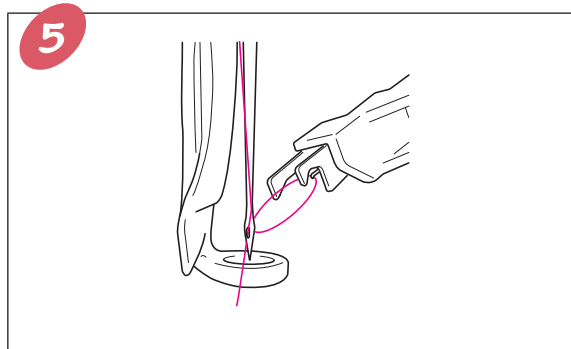
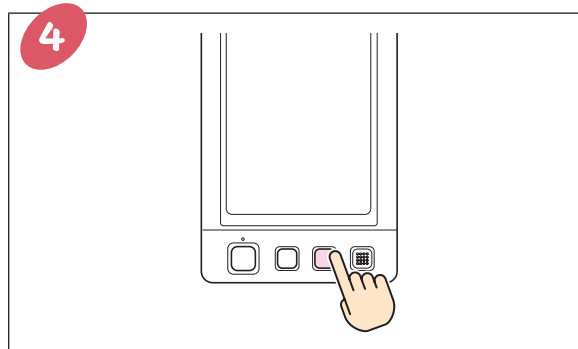
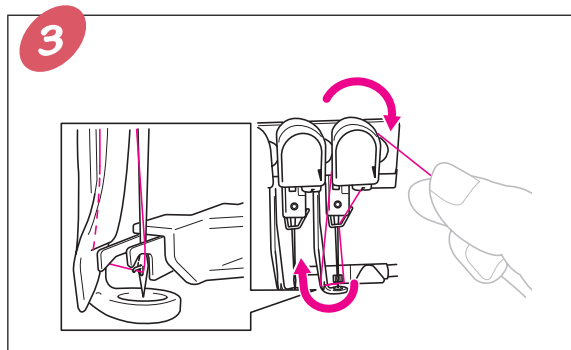
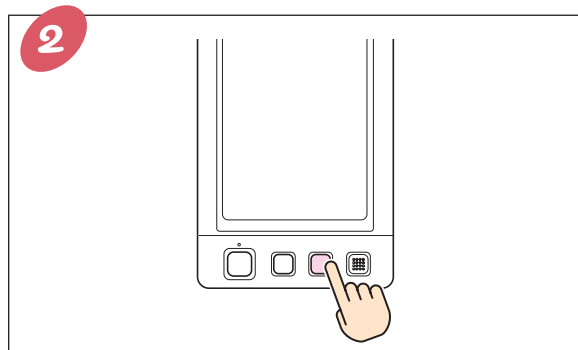




- ◆ Threading the needle
- ◆ Enfilage de l'aiguille
- ◆ Enhebrado de la aguja

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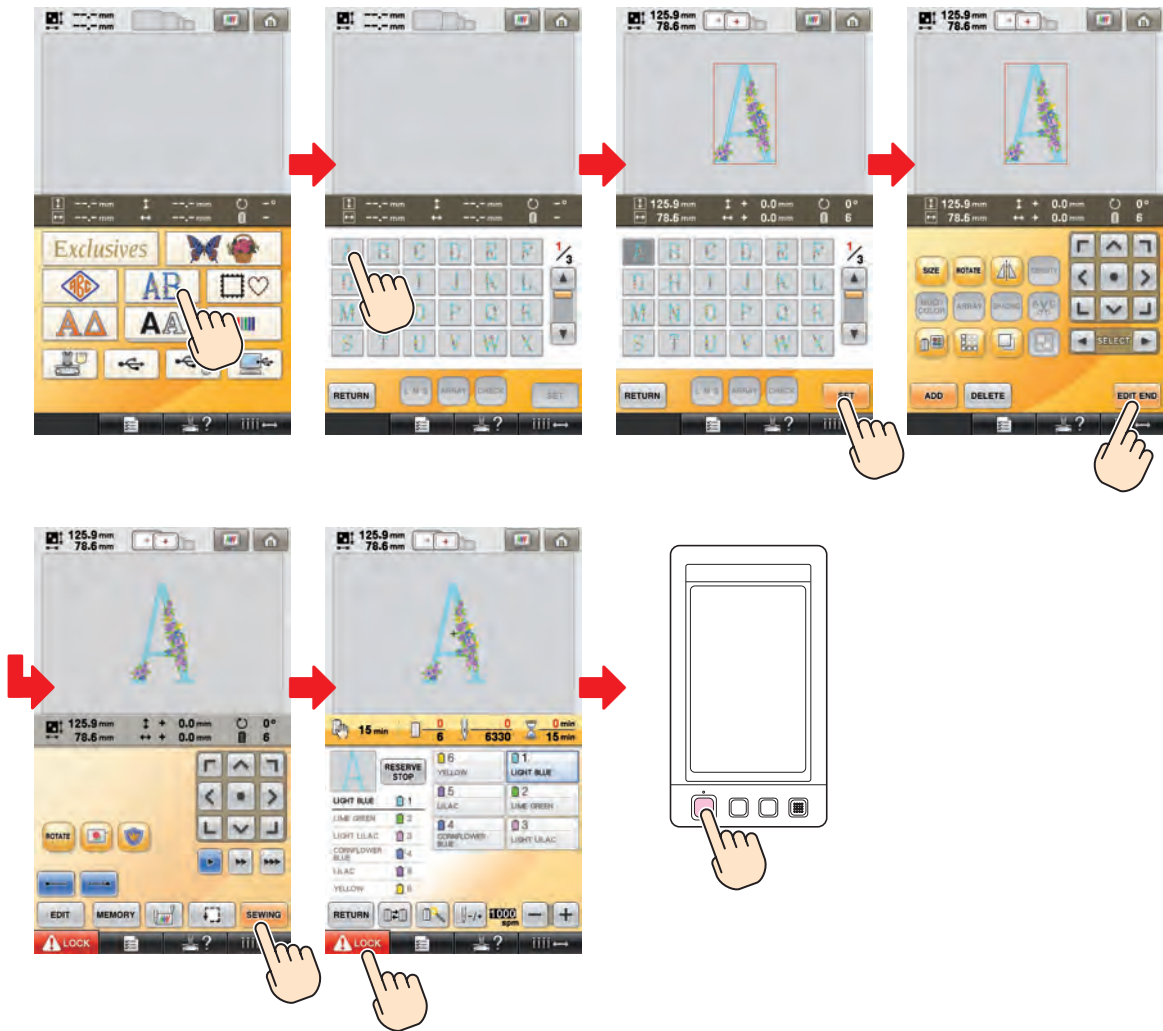
Touch the key for the needle bar that you wish to thread.
Touchez la touche correspondant au numéro de l'aiguille que vous souhaitez enfiler.
Pulse la tecla correspondiente a la varilla de la aguja que desea enhebrar.



Basic Operation

Utilisation de base

Operación básica



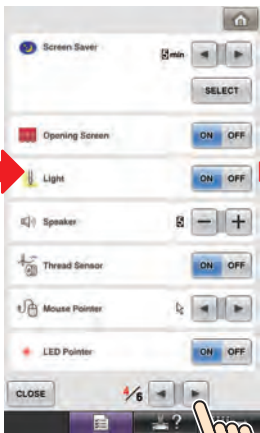
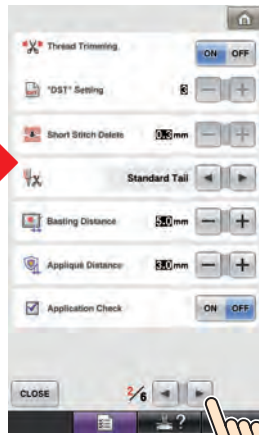
- ◆ Combining patterns
- ◆ Combinaison de motifs
- ◆ Combinación de dibujos



The sequence of steps shown in the screenshots is as follows:

- Initial screen with 'Exclusives' menu.
- Selecting a pattern from the 'Exclusives' menu.
- Entering the 'ABC' menu to add text.
- Editing the text 'FLOWER'.
- Accessing the 'SIZE' menu to adjust dimensions.
- Accessing the 'MULTI COLOR' menu to select colors.
- Choosing colors for the design.
- Final adjustments in the 'RESERVE STOP' menu.
- Locking the screen.
- Final screen with 'FLOWER' design.

◆ Basic setting
◆ Réglage de base
◆ Ajustes básicos



Summary of Embroidery Patterns

Résumé des motifs de broderie

Resumen de diseños de bordado



- ◆ Common design patterns
- ◆ Motifs courants
- ◆ Diseños comunes

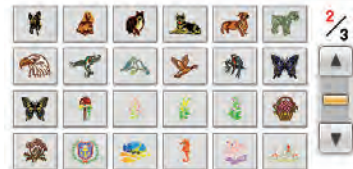
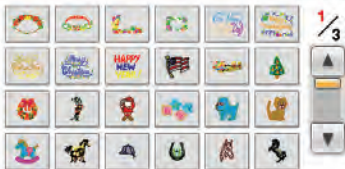


For tutorial practice
 Pour une pratique d'apprentissage
 Para práctica tutorial

For checking the thread tension
 Pour contrôler la tension du fil
 Para comprobar la tensión del hilo

- ◆ Embroidery patterns
- ◆ Motifs de broderie
- ◆ Diseños de bordado

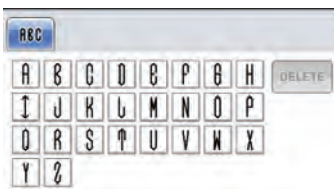
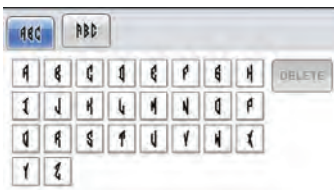
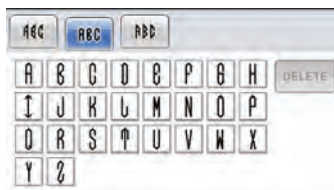
Exclusives



- ◆ Frame patterns
- ◆ Motif cadre
- ◆ Costura de encuadre



- ◆ Monograms
- ◆ Monogrammes
- ◆ Monogramas

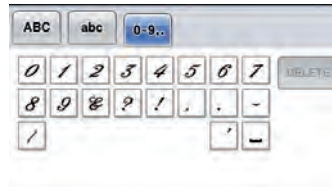
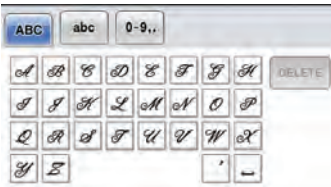


◆ Alphabet
 ◆ Alphabet
 ◆ Alfabético

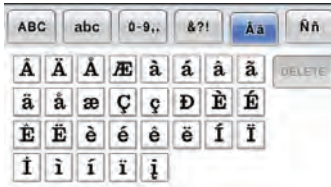
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Exclusive Script



ABC



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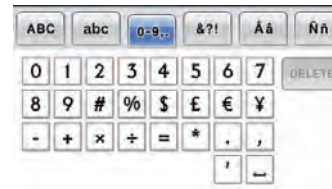
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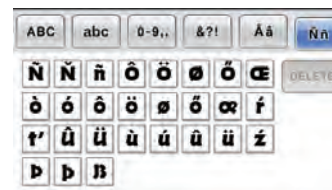
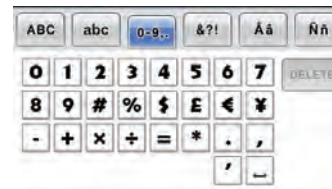
ABC



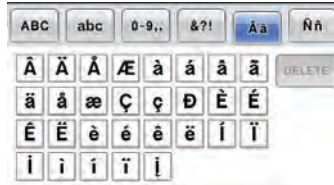
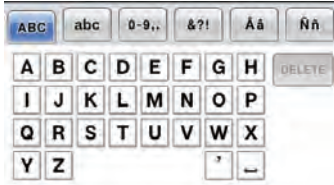
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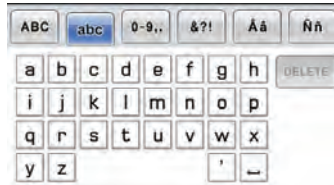
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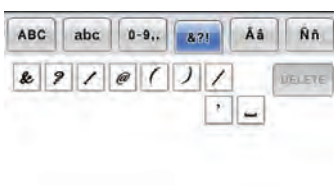
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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC

ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC

ABC abc 0-9.. &?! Áä Ññ

A	B	C	D	E	F	G	H	DELETE
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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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ABC abc 0-9.. &?! Áä Ññ

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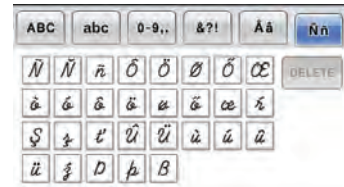
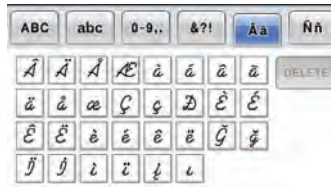
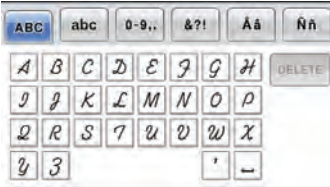
ABC abc 0-9.. &?! Áä Ññ

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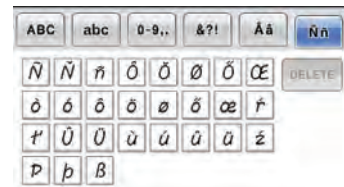
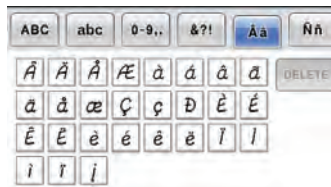
ABC abc 0-9.. &?! Áä Ññ

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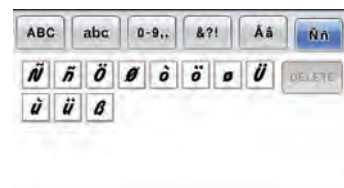
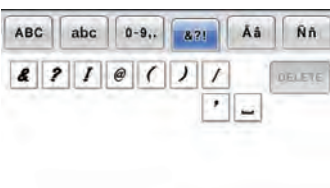
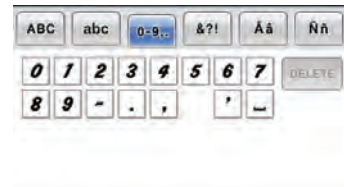
ABC



ABC



ABC



ABC

ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC

ABC abc 0-9.. &?! Áá Ññ

A	B	C	D	E	F	G	H	DELETE
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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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ABC

ABC abc 0-9.. &?! Áá Ññ

A	B	C	D	E	F	G	H	DELETE
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ABC abc 0-9.. &?! Áá Ññ

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ABC abc 0-9.. &?! Áá Ññ

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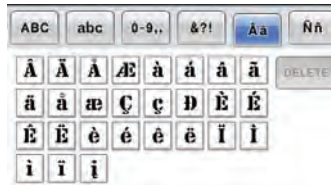
ABC abc 0-9.. &?! Áá Ññ

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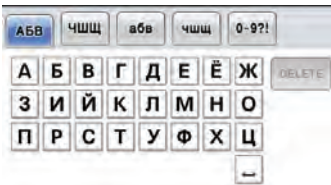
ABC abc 0-9.. &?! Áá Ññ

Ñ	Ń	ñ	Ń	Ń	Ń	Ń	Ń	DELETE
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ABC



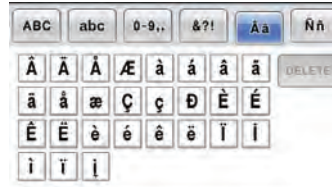
АБВ



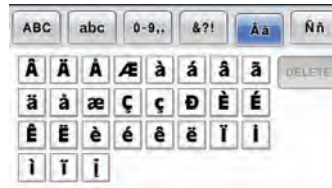
АБВ



ABCDE



ABCDE



- ◆ Floral alphabet
- ◆ Alphabet floral
- ◆ Alfabético con motivos florales



- ◆ Greek alphabet patterns
- ◆ Motifs alphabet grec
- ◆ Costuras de caracteres alfabéticos griegos



Embroidery Pattern Color Change Table

Tableau de modification des couleurs pour les motifs de broderie

Tabla de cambio de color del diseño de bordado

Patterns marked with ● have been rotated. Check your design placement prior to embroidering.
 Les motifs signalés par ● ont été pivotés. Vérifiez l'emplacement de votre motif avant de commencer à broder.
 Los patrones marcados con ● se han girado. Compruebe la colocación del diseño antes de bordar.

- ◆ Embroidery Patterns
- ◆ Motifs de broderie
- ◆ Diseños de bordado

Exclusives

● No. 1

67 min	
1	Red (800)
2	Red (030)
3	Red (107)
4	Green (513)
5	Green (507)
6	Yellow (206)
7	Green (517)

↓ 190.4 mm ↔ 296 mm



No. 3

77 min	
1	Yellow (206)
2	Orange (208)
3	Orange (209)
4	Red (030)
5	Pink (086)
6	Orange (126)
7	Brown (339)
8	Gold (348)
9	Brown (323)
10	Black (058)

↓ 195 mm ↔ 196 mm



● No. 2

34 min	
1	Green (509)
2	Purple (614)
3	Pink (086)

↓ 195.6 mm ↔ 203.8 mm



No. 4

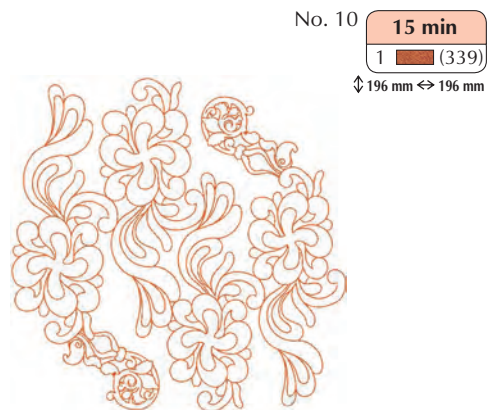
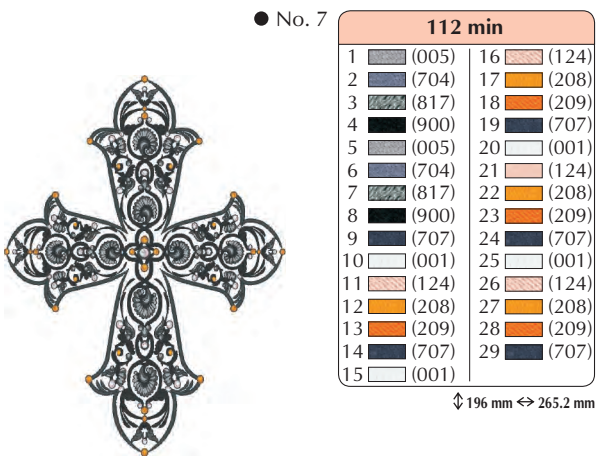
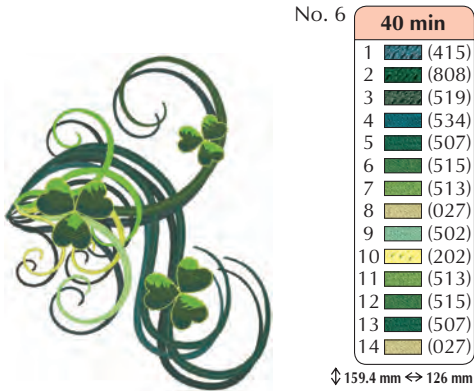
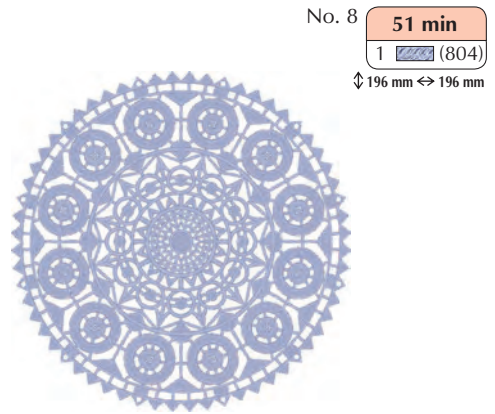
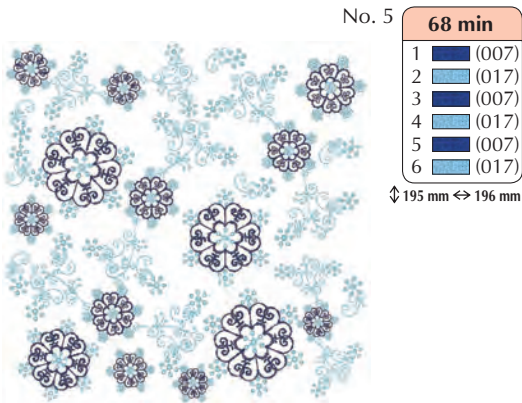
48 min	
1	Red (800)
2	Red (807)
3	Pink (086)
4	Orange (126)
5	Brown (339)
6	Black (058)
7	Gold (348)
8	Brown (323)
9	Orange (126)
10	Brown (339)
11	Black (058)
12	Gold (348)
13	Brown (323)

↓ 195.9 mm ↔ 193.7 mm



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No. 1 **19 min**

1	(507)
2	(513)
3	(800)
4	(507)
5	(513)
6	(800)
7	(339)
8	(058)
9	(205)
10	(208)



↓ 83.1 mm ↔ 129.5 mm

EMBROIDERY

★ No. 2 **42 min**

1	-----∞
2	-----
3	~~~~~
4	(800)
5	(513)
6	(507)
7	(205)
8	(001)
9	(513)
10	(085)
11	(800)
12	(507)



↓ 133.2 mm ↔ 253.2 mm

No. 3 **23 min**

1	(513)
2	(515)
3	(010)
4	(208)
5	(612)
6	(800)
7	(010)
8	(513)
9	(515)



↓ 98.9 mm ↔ 158.5 mm

No. 4 **15 min**

1	(205)
2	(515)
3	(001)
4	(086)
5	(085)
6	(612)
7	(515)
8	(205)



↓ 79.0 mm ↔ 105.9 mm

No. 5 **4 min**

1	(019)
2	(124)
3	(613)



↓ 39.3 mm ↔ 95.5 mm

No. 6 **11 min**

1	(209)
2	(405)
3	(339)
4	(206)
5	(214)
6	(513)
7	(509)
8	(507)
9	(800)
10	(613)
11	(614)



↓ 52.6 mm ↔ 93.1 mm

No. 7 **6 min**

1	(214)
2	(337)
3	(206)



↓ 69.4 mm ↔ 91.3 mm

No. 8 **12 min**

1	(405)
2	(507)
3	(517)
4	(800)
5	(206)



↓ 54.5 mm ↔ 89.8 mm

No. 9 **9 min**

1	(406)
2	(800)
3	(206)



↓ 53.3 mm ↔ 59.5 mm

*No. 10 **29 min**

1	(214)
2	(001)
3	(800)
4	(406)
5	(900)



↓ 95.4 mm ↔ 98.8 mm

No. 11 **32 min**

1	(607)
2	(085)
3	(513)
4	(607)
5	(010)
6	(348)
7	(323)
8	(800)
9	(807)
10	(005)
11	(124)
12	(001)
13	(205)
14	(214)
15	(019)
16	(900)



↓ 59.0 mm ↔ 140.0 mm

No. 12 **28 min**

1	(337)
2	(339)
3	(515)
4	(507)
5	(808)
6	(206)
7	(208)
8	(812)
9	(205)
10	(800)
11	(017)
12	(019)
13	(005)



↓ 114.7 mm ↔ 75.4 mm

No. 13 **13 min**

1	(124)
2	(010)
3	(507)
4	(808)
5	(800)
6	(030)
7	(208)
8	(107)



↓ 43.0 mm ↔ 44.7 mm

- ★ Refer to the operation manual for the embroidery machine for details on how to embroider appliqués.
- ★ Reportez-vous au mode d'emploi de la machine à broder pour plus d'informations sur la broderie des appliqués.
- ★ Consulte el manual de instrucciones de la máquina de bordar si desea más información sobre cómo bordar apliques.

Embroidery Pattern Color Change Table
 Tableau de modification des couleurs pour les motifs de broderie
 Tabla de cambio de color del diseño de bordado



No. 14 **20 min**

1	(800)
2	(030)
3	(507)
4	(070)
5	(005)
6	(070)
7	(900)
8	(328)

↕ 170.4 mm ↔ 101.2 mm



No. 19 **12 min**

1	(019)
2	(323)
3	(339)
4	(612)
5	(507)
6	(085)
7	(107)
8	(614)

↕ 66.6 mm ↔ 69.7 mm



No. 25 **15 min**

1	(001)
2	(843)
3	(328)
4	(323)
5	(058)
6	(900)

↕ 93.1 mm ↔ 52.7 mm



No. 15 **15 min**

1	(704)
2	(307)
3	(339)
4	(001)
5	(800)
6	(323)
7	(058)

↕ 95.2 mm ↔ 67.7 mm



No. 20 **32 min**

1	(001)
2	(843)
3	(328)
4	(323)
5	(058)
6	(900)

↕ 125.6 mm ↔ 134.0 mm



No. 26 **24 min**

1	(010)
2	(001)
3	(079)
4	(214)
5	(339)
6	(058)

↕ 99.6 mm ↔ 77.1 mm



No. 16 **14 min**

1	(017)
2	(019)
3	(507)
4	(405)
5	(085)
6	(214)
7	(107)

↕ 62.1 mm ↔ 88.7 mm



No. 21 **2 min**

1	(070)
2	(007)
3	(900)

↕ 23.9 mm ↔ 27.6 mm



No. 22 **3 min**

1	(515)
2	(704)
3	(900)

↕ 39.4 mm ↔ 32.3 mm



No. 27 **16 min**

1	(001)
2	(079)
3	(010)
4	(214)
5	(058)
6	(900)

↕ 85.9 mm ↔ 65.1 mm



No. 17 **11 min**

1	(019)
2	(507)
3	(001)
4	(058)

↕ 67.5 mm ↔ 69.0 mm



No. 23 **3 min**

1	(058)
---	-------

↕ 71.0 mm ↔ 41.2 mm



No. 28 **17 min**

1	(214)
2	(328)
3	(323)
4	(900)
5	(800)
6	(001)
7	(707)
8	(900)

↕ 63.9 mm ↔ 93.3 mm



No. 18 **11 min**

1	(323)
2	(001)
3	(058)
4	(205)
5	(339)

↕ 73.2 mm ↔ 66.0 mm



No. 24 **16 min**

1	(005)
2	(704)
3	(707)
4	(900)

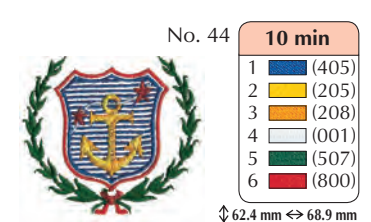
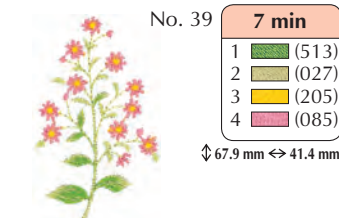
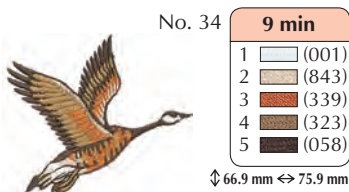
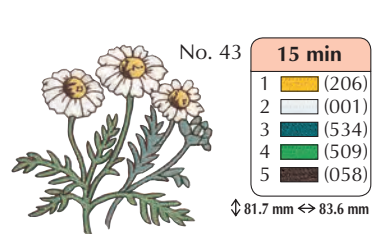
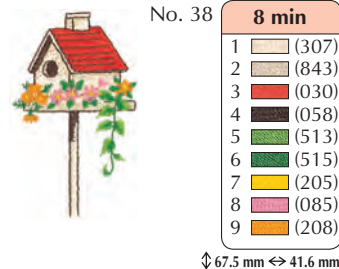
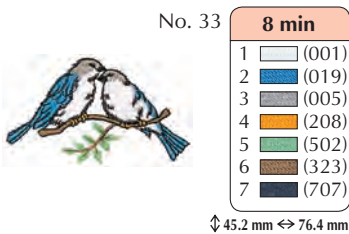
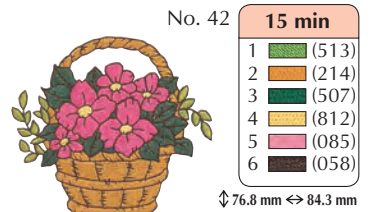
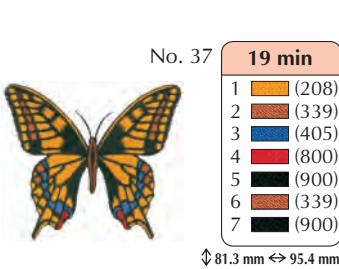
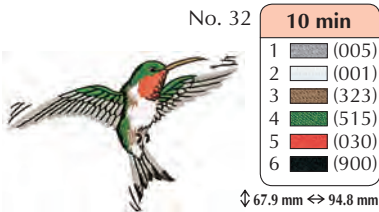
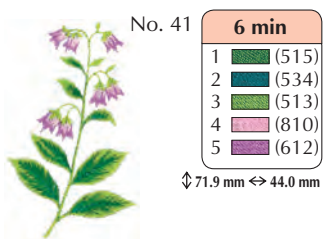
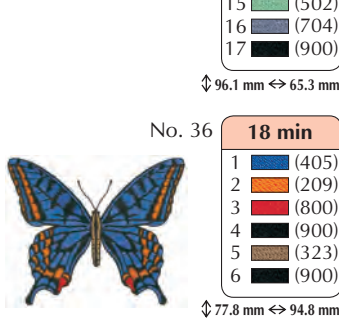
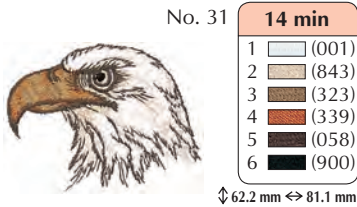
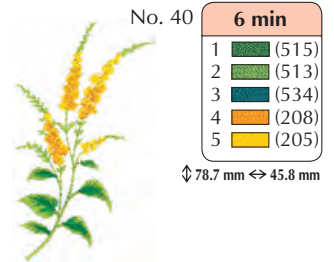
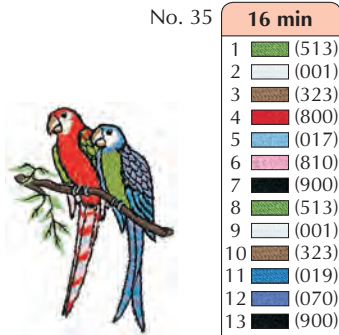
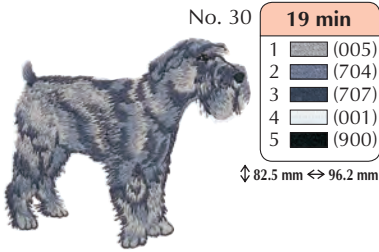
↕ 98.4 mm ↔ 74.8 mm



No. 29 **16 min**


1	(843)
2	(323)
3	(339)
4	(058)
5	(900)

↕ 70.6 mm ↔ 83.3 mm



Embroidery Pattern Color Change Table
 Tableau de modification des couleurs pour les motifs de broderie
 Tabla de cambio de color del diseño de bordado


No. 45 **13 min**



1	(209)
2	(208)
3	(205)
4	(208)
5	(019)
6	(405)
7	(900)

↕ 48.9 mm ↔ 82.5 mm


No. 50 **17 min**



1	(001)
2	(513)
3	(704)
4	(070)
5	(405)
6	(007)

↕ 95.0 mm ↔ 80.3 mm


No. 55 **10 min**



1	(010)
2	(085)
3	(323)
4	(058)
5	(323)

↕ 49.6 mm ↔ 76.3 mm


No. 46 **8 min**



1	(079)
2	(323)
3	(209)
4	(030)
5	(323)
6	(001)
7	(900)

↕ 76.9 mm ↔ 37.2 mm

No. 51 **17 min**



1	(704)
2	(208)
3	(001)
4	(005)
5	(030)
6	(800)

↕ 63.6 mm ↔ 79.0 mm

No. 56 **6 min**




1	(800)
---	-------

↕ 74.3 mm ↔ 63.1 mm

Kotobuki: Felicitation
 Félicitations
 Felicitación


No. 47 **10 min**



1	(620)
2	(079)
3	(810)
4	(208)
5	(620)

↕ 79.8 mm ↔ 79.6 mm

No. 52 **11 min**



1	(001)
2	(502)
3	(005)
4	(017)
5	(707)
6	(507)
7	(328)
8	(900)

↕ 40.2 mm ↔ 71.4 mm

No. 57 **6 min**




1	(328)
---	-------

↕ 70.2 mm ↔ 63.0 mm

Huku: Good fortune
 Bonne chance
 Buena suerte


No. 48 **8 min**



1	(328)
2	(001)
3	(800)
4	(005)

↕ 45.2 mm ↔ 85.4 mm


No. 53 **29 min**



1	(205)
2	(513)
3	(005)
4	(800)
5	(513)
6	(507)
7	(205)
8	(800)
9	(005)
10	(513)
11	(507)
12	(005)

↕ 95.9 mm ↔ 93.0 mm

No. 58 **4 min**




1	(007)
---	-------

↕ 70.5 mm ↔ 43.6 mm

Ichiban: No.1
 N.º 1
 N.º 1


No. 49 **11 min**



1	(001)
2	(070)
3	(843)
4	(005)
5	(323)
6	(001)
7	(900)
8	(205)

↕ 48.7 mm ↔ 60.1 mm

No. 54 **12 min**




1	(001)
2	(513)
3	(027)
4	(900)

↕ 60.0 mm ↔ 66.0 mm

- ◆ Common design patterns
- ◆ Motifs courants
- ◆ Diseños comunes

No. 1 **3 min**



1	(513)
2	(515)
3	(208)
4	(800)
5	(205)

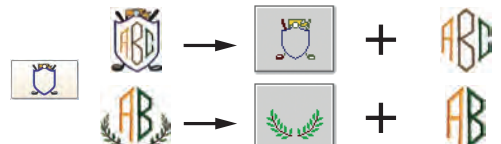
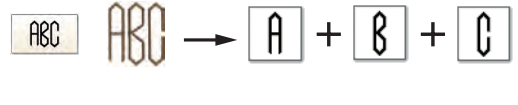
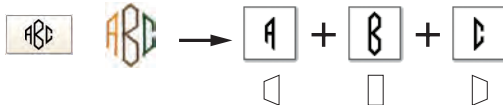
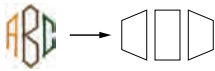
↕ 23.2 mm ↔ 36.3 mm

For tutorial practice
Pour une pratique d'apprentissage
Para práctica tutorial



For checking the thread tension
Pour contrôler la tension du fil
Para comprobar la tensión del hilo

- ◆ Monograms
- ◆ Monogrammes
- ◆ Monogramas



Embroidery Pattern Color Change Table Tableau de modification des couleurs pour les motifs de broderie Tabla de cambio de color del diseño de bordado



No. 1

L:	6 min
M:	4 min
S:	3 min
1	(001)
2	(058)
3	(208)
4	(707)
5	(007)

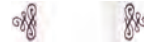
L: \updownarrow 94.4 mm \leftrightarrow 73.6 mm
M: \updownarrow 64.1 mm \leftrightarrow 50.1 mm
S: \updownarrow 40.9 mm \leftrightarrow 31.2 mm



No. 6

L:	4 min
M:	2 min
S:	1 min
1	(328)

L: \updownarrow 77.5 mm \leftrightarrow 78.2 mm
M: \updownarrow 50.0 mm \leftrightarrow 50.4 mm
S: \updownarrow 29.7 mm \leftrightarrow 29.9 mm



No. 11

L:	1 min
M:	1 min
S:	1 min
1	(620)

L: \updownarrow 25.2 mm \leftrightarrow 89.4 mm
M: \updownarrow 16.8 mm \leftrightarrow 57.4 mm
S: \updownarrow 9.1 mm \leftrightarrow 34.0 mm



No. 2

L:	6 min
M:	5 min
S:	4 min
1	(001)
2	(513)
3	(208)
4	(007)
5	(900)

L: \updownarrow 90.1 mm \leftrightarrow 81.6 mm
M: \updownarrow 60.2 mm \leftrightarrow 54.9 mm
S: \updownarrow 38.8 mm \leftrightarrow 36.1 mm



No. 7

L:	2 min
M:	2 min
S:	1 min
1	(214)
2	(843)

L: \updownarrow 84.8 mm \leftrightarrow 84.8 mm
M: \updownarrow 55.0 mm \leftrightarrow 54.9 mm
S: \updownarrow 33.9 mm \leftrightarrow 33.9 mm



No. 12

L:	1 min
M:	1 min
S:	1 min
1	(070)
2	(612)

L: \updownarrow 22.7 mm \leftrightarrow 90.0 mm
M: \updownarrow 14.5 mm \leftrightarrow 57.5 mm
S: \updownarrow 8.9 mm \leftrightarrow 34.6 mm



No. 3

L:	3 min
M:	2 min
S:	1 min
1	(323)

L: \updownarrow 93.8 mm \leftrightarrow 64.5 mm
M: \updownarrow 61.4 mm \leftrightarrow 42.6 mm
S: \updownarrow 40.3 mm \leftrightarrow 27.5 mm



No. 8

L:	2 min
M:	2 min
S:	1 min
1	(507)
2	(800)

L: \updownarrow 94.9 mm \leftrightarrow 94.4 mm
M: \updownarrow 63.6 mm \leftrightarrow 63.9 mm
S: \updownarrow 39.9 mm \leftrightarrow 40.2 mm



No. 13

L:	1 min
M:	1 min
S:	1 min
1	(208)

L: \updownarrow 28.3 mm \leftrightarrow 91.4 mm
M: \updownarrow 18.4 mm \leftrightarrow 59.0 mm
S: \updownarrow 11.5 mm \leftrightarrow 36.1 mm



No. 4

L:	3 min
M:	2 min
S:	2 min
1	(515)
2	(058)

L: \updownarrow 48.4 mm \leftrightarrow 92.5 mm
M: \updownarrow 31.2 mm \leftrightarrow 59.5 mm
S: \updownarrow 19.1 mm \leftrightarrow 36.4 mm



No. 9

L:	3 min
M:	2 min
S:	1 min
1	(900)
2	(515)
3	(214)

L: \updownarrow 94.6 mm \leftrightarrow 72.3 mm
M: \updownarrow 59.5 mm \leftrightarrow 46.0 mm
S: \updownarrow 37.2 mm \leftrightarrow 28.8 mm



No. 14

L:	1 min
M:	1 min
S:	1 min
1	(800)

L: \updownarrow 24.4 mm \leftrightarrow 88.1 mm
M: \updownarrow 15.1 mm \leftrightarrow 56.7 mm
S: \updownarrow 8.4 mm \leftrightarrow 38.9 mm



No. 5

L:	2 min
M:	2 min
S:	1 min
1	(205)
2	(085)
3	(612)
4	(800)

L: \updownarrow 92.5 mm \leftrightarrow 78.9 mm
M: \updownarrow 59.6 mm \leftrightarrow 50.9 mm
S: \updownarrow 34.9 mm \leftrightarrow 29.7 mm



No. 10

L:	2 min
M:	1 min
S:	1 min
1	(534)

L: \updownarrow 83.4 mm \leftrightarrow 98.7 mm
M: \updownarrow 56.1 mm \leftrightarrow 66.8 mm
S: \updownarrow 35.1 mm \leftrightarrow 41.8 mm
















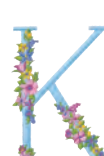




No. 15

L:	2 min
M:	1 min
S:	1 min
1	(214)
2	(058)







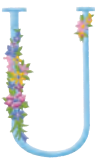


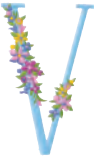


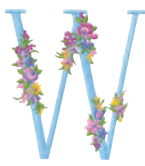











L: \updownarrow 24.3 mm \leftrightarrow 54.4 mm
M: \updownarrow 15.5 mm \leftrightarrow 34.7 mm
S: \updownarrow 9.3 mm \leftrightarrow 20.8 mm

◆ Floral alphabet
 ◆ Alphabet floral
 ◆ Alfabetico con motivos florales



<p>No. 1 15 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(070)</td></tr> <tr><td>5</td><td>(612)</td></tr> <tr><td>6</td><td>(205)</td></tr> </table> <p>↓ 125.9 mm ↔ 78.6 mm</p>	1	(017)	2	(513)	3	(810)	4	(070)	5	(612)	6	(205)	<p>No. 7 18 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(205)</td></tr> <tr><td>4</td><td>(612)</td></tr> <tr><td>5</td><td>(070)</td></tr> <tr><td>6</td><td>(810)</td></tr> </table> <p>↓ 126.6 mm ↔ 84.0 mm</p>	1	(017)	2	(513)	3	(205)	4	(612)	5	(070)	6	(810)	<p>No. 13 23 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(205)</td></tr> <tr><td>4</td><td>(612)</td></tr> <tr><td>5</td><td>(810)</td></tr> <tr><td>6</td><td>(070)</td></tr> </table> <p>↓ 125.9 mm ↔ 103.7 mm</p>	1	(017)	2	(513)	3	(205)	4	(612)	5	(810)	6	(070)
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<p>No. 4 17 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(205)</td></tr> <tr><td>4</td><td>(810)</td></tr> <tr><td>5</td><td>(612)</td></tr> <tr><td>6</td><td>(070)</td></tr> </table> <p>↓ 127.2 mm ↔ 86.3 mm</p>	1	(017)	2	(513)	3	(205)	4	(810)	5	(612)	6	(070)	<p>No. 10 10 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(612)</td></tr> <tr><td>4</td><td>(810)</td></tr> <tr><td>5</td><td>(070)</td></tr> <tr><td>6</td><td>(205)</td></tr> </table> <p>↓ 125.8 mm ↔ 49.8 mm</p>	1	(017)	2	(513)	3	(612)	4	(810)	5	(070)	6	(205)	<p>No. 16 13 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(070)</td></tr> <tr><td>5</td><td>(205)</td></tr> <tr><td>6</td><td>(612)</td></tr> </table> <p>↓ 126.0 mm ↔ 73.4 mm</p>	1	(017)	2	(513)	3	(810)	4	(070)	5	(205)	6	(612)
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<p>No. 5 21 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(070)</td></tr> <tr><td>5</td><td>(612)</td></tr> <tr><td>6</td><td>(205)</td></tr> </table> <p>↓ 126.1 mm ↔ 85.9 mm</p>	1	(017)	2	(513)	3	(810)	4	(070)	5	(612)	6	(205)	<p>No. 11 21 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(612)</td></tr> <tr><td>5</td><td>(205)</td></tr> <tr><td>6</td><td>(070)</td></tr> </table> <p>↓ 125.8 mm ↔ 87.8 mm</p>	1	(017)	2	(513)	3	(810)	4	(612)	5	(205)	6	(070)	<p>No. 17 22 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(612)</td></tr> <tr><td>5</td><td>(205)</td></tr> <tr><td>6</td><td>(070)</td></tr> </table> <p>↓ 129.4 mm ↔ 95.3 mm</p>	1	(017)	2	(513)	3	(810)	4	(612)	5	(205)	6	(070)
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<p>No. 6 21 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(070)</td></tr> <tr><td>4</td><td>(810)</td></tr> <tr><td>5</td><td>(205)</td></tr> <tr><td>6</td><td>(612)</td></tr> </table> <p>↓ 125.9 mm ↔ 81.4 mm</p>	1	(017)	2	(513)	3	(070)	4	(810)	5	(205)	6	(612)	<p>No. 12 12 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(810)</td></tr> <tr><td>4</td><td>(205)</td></tr> <tr><td>5</td><td>(612)</td></tr> <tr><td>6</td><td>(070)</td></tr> </table> <p>↓ 126.0 mm ↔ 77.2 mm</p>	1	(017)	2	(513)	3	(810)	4	(205)	5	(612)	6	(070)	<p>No. 18 17 min</p>  <table border="1"> <tr><td>1</td><td>(017)</td></tr> <tr><td>2</td><td>(513)</td></tr> <tr><td>3</td><td>(612)</td></tr> <tr><td>4</td><td>(070)</td></tr> <tr><td>5</td><td>(810)</td></tr> <tr><td>6</td><td>(205)</td></tr> </table> <p>↓ 126.0 mm ↔ 83.0 mm</p>	1	(017)	2	(513)	3	(612)	4	(070)	5	(810)	6	(205)
1	(017)																																					
2	(513)																																					
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Embroidery Pattern Color Change Table
 Tableau de modification des couleurs pour les motifs de broderie
 Tabla de cambio de color del diseño de bordado

<p>No. 19</p> <p>15 min</p> <p>1 (017) 2 (513) 3 (810) 4 (612) 5 (205) 6 (070)</p> <p>↓ 125.9 mm ↔ 70.3 mm</p> 	<p>No. 26</p> <p>15 min</p> <p>1 (017) 2 (513) 3 (810) 4 (205) 5 (612) 6 (070)</p> <p>↓ 125.9 mm ↔ 70.0 mm</p> 	<p>No. 35</p> <p>3 min</p> <p>1 (017)</p> <p>↓ 110.0 mm ↔ 19.4 mm</p> 
<p>No. 20</p> <p>14 min</p> <p>1 (017) 2 (513) 3 (810) 4 (205) 5 (612) 6 (070)</p> <p>↓ 126.1 mm ↔ 70.0 mm</p> 	<p>No. 27</p> <p>5 min</p> <p>1 (017)</p> <p>↓ 79.8 mm ↔ 58.8 mm</p> 	<p>No. 36</p> <p>4 min</p> <p>1 (017)</p> <p>↓ 157.9 mm ↔ 39.9 mm</p> 
<p>No. 21</p> <p>13 min</p> <p>1 (017) 2 (513) 3 (810) 4 (612) 5 (070) 6 (205)</p> <p>↓ 126.1 mm ↔ 79.9 mm</p> 	<p>No. 28</p> <p>6 min</p> <p>1 (017)</p> <p>↓ 125.9 mm ↔ 60.7 mm</p> 	<p>No. 37</p> <p>6 min</p> <p>1 (017)</p> <p>↓ 126.0 mm ↔ 66.4 mm</p> 
<p>No. 22</p> <p>13 min</p> <p>1 (017) 2 (513) 3 (810) 4 (070) 5 (612) 6 (205)</p> <p>↓ 126.0 mm ↔ 77.8 mm</p> 	<p>No. 29</p> <p>4 min</p> <p>1 (017)</p> <p>↓ 83.1 mm ↔ 56.2 mm</p> 	<p>No. 38</p> <p>3 min</p> <p>1 (017)</p> <p>↓ 126.0 mm ↔ 19.5 mm</p> 
<p>No. 23</p> <p>24 min</p> <p>1 (017) 2 (513) 3 (612) 4 (810) 5 (070) 6 (205)</p> <p>↓ 125.8 mm ↔ 119.4 mm</p> 	<p>No. 30</p> <p>6 min</p> <p>1 (017)</p> <p>↓ 125.9 mm ↔ 60.7 mm</p> 	<p>No. 39</p> <p>7 min</p> <p>1 (017)</p> <p>↓ 80.1 mm ↔ 90.2 mm</p> 
<p>No. 24</p> <p>17 min</p> <p>1 (017) 2 (513) 3 (070) 4 (810) 5 (205) 6 (612)</p> <p>↓ 126.1 mm ↔ 91.6 mm</p> 	<p>No. 31</p> <p>4 min</p> <p>1 (017)</p> <p>↓ 82.9 mm ↔ 56.7 mm</p> 	<p>No. 40</p> <p>5 min</p> <p>1 (017)</p> <p>↓ 80.0 mm ↔ 65.3 mm</p> 
<p>No. 25</p> <p>15 min</p> <p>1 (017) 2 (513) 3 (070) 4 (810) 5 (612) 6 (205)</p> <p>↓ 125.9 mm ↔ 84.8 mm</p> 	<p>No. 32</p> <p>4 min</p> <p>1 (017)</p> <p>↓ 126.0 mm ↔ 55.4 mm</p> 	<p>No. 41</p> <p>4 min</p> <p>1 (017)</p> <p>↓ 82.0 mm ↔ 55.8 mm</p> 
	<p>No. 33</p> <p>8 min</p> <p>1 (017)</p> <p>↓ 125.9 mm ↔ 86.3 mm</p> 	<p>No. 42</p> <p>6 min</p> <p>1 (017)</p> <p>↓ 126.0 mm ↔ 68.7 mm</p> 
	<p>No. 34</p> <p>5 min</p> <p>1 (017)</p> <p>↓ 126.0 mm ↔ 62.8 mm</p> 	



No. 43 **6 min**
1 (017)
↓ 126.0 mm ↔ 68.7 mm



No. 51 **6 min**
1 (017)
↓ 125.8 mm ↔ 84.7 mm



No. 56 **2 min**
1 (513)
2 (810)
3 (070)
4 (612)
↓ 25.8 mm ↔ 24.0 mm



No. 44 **4 min**
1 (017)
↓ 80.5 mm ↔ 54.0 mm



No. 52 **4 min**
1 (017)
↓ 79.9 mm ↔ 52.2 mm



No. 57 **1 min**
1 (513)
2 (070)
3 (810)
↓ 17.9 mm ↔ 13.1 mm



No. 45 **5 min**
1 (017)
↓ 81.1 mm ↔ 50.1 mm



No. 53 **6 min**
1 (513)
2 (612)
3 (810)
4 (070)
5 (205)
↓ 95.4 mm ↔ 24.7 mm



No. 59 **14 min**
1 (513)
2 (070)
3 (810)
4 (612)
5 (205)
↓ 76.2 mm ↔ 95.8 mm



No. 46 **4 min**
1 (017)
↓ 127.1 mm ↔ 51.8 mm



No. 54 **5 min**
1 (513)
2 (810)
3 (612)
4 (205)
5 (070)
↓ 47.9 mm ↔ 20.5 mm



No. 60 **11 min**
1 (513)
2 (070)
3 (810)
4 (612)
5 (205)
↓ 37.6 mm ↔ 109.4 mm



No. 47 **5 min**
1 (017)
↓ 80.0 mm ↔ 65.3 mm



No. 55 **2 min**
1 (513)
2 (810)
3 (205)
4 (612)
↓ 25.7 mm ↔ 17.0 mm



No. 61 **9 min**
1 (513)
2 (070)
3 (810)
4 (612)
5 (205)
↓ 41.6 mm ↔ 79.8 mm



No. 48 **3 min**
1 (017)
↓ 79.8 mm ↔ 56.7 mm



No. 49 **6 min**
1 (017)
↓ 80.0 mm ↔ 82.2 mm



No. 50 **4 min**
1 (017)
↓ 80.0 mm ↔ 59.9 mm



No. 58 **66 min**
1 (513)
2 (070)
3 (124)
4 (086)
5 (205)
6 (513)
7 (070)
8 (124)
9 (086)
10 (205)
↓ 198.8 mm ↔ 239.3 mm

Embroidery Pattern Color Change Table
 Tableau de modification des couleurs pour les motifs de broderie
 Tabla de cambio de color del diseño de bordado

- ◆ Greek alphabet patterns
- ◆ Motifs alphabet grec
- ◆ Costuras de caracteres alfabéticos griegos



	No. 1 4 min 1 (209) 2 (513) 3 (405) ↓ 55.7 mm ↔ 57.2 mm		No. 9 3 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 27.0 mm		No. 17 5 min 1 (209) 2 (513) 3 (405) ↓ 54.4 mm ↔ 44.3 mm
	No. 2 6 min 1 (209) 2 (513) 3 (405) ↓ 54.3 mm ↔ 50.5 mm		No. 10 5 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 57.4 mm		No. 18 5 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 49.2 mm
	No. 3 4 min 1 (209) 2 (513) 3 (405) ↓ 54.2 mm ↔ 48.4 mm		No. 11 4 min 1 (209) 2 (513) 3 (405) ↓ 55.7 mm ↔ 54.3 mm		No. 19 4 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 48.1 mm
	No. 4 5 min 1 (209) 2 (513) 3 (405) ↓ 55.6 mm ↔ 49.8 mm		No. 12 6 min 1 (209) 2 (513) 3 (405) ↓ 54.3 mm ↔ 68.0 mm		No. 20 4 min 1 (209) 2 (513) 3 (405) ↓ 53.9 mm ↔ 56.2 mm
	No. 5 4 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 49.7 mm		No. 13 5 min 1 (209) 2 (513) 3 (405) ↓ 55.6 mm ↔ 55.6 mm		No. 21 7 min 1 (209) 2 (513) 3 (405) ↓ 54.3 mm ↔ 55.6 mm
	No. 6 4 min 1 (209) 2 (513) 3 (405) ↓ 53.9 mm ↔ 47.5 mm		No. 14 7 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 48.7 mm		No. 22 5 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 57.2 mm
	No. 7 5 min 1 (209) 2 (513) 3 (405) ↓ 54.2 mm ↔ 55.8 mm		No. 15 5 min 1 (209) 2 (513) 3 (405) ↓ 56.8 mm ↔ 52.7 mm		No. 23 6 min 1 (209) 2 (513) 3 (405) ↓ 54.3 mm ↔ 61.9 mm
	No. 8 7 min 1 (209) 2 (513) 3 (405) ↓ 56.8 mm ↔ 52.5 mm		No. 16 5 min 1 (209) 2 (513) 3 (405) ↓ 54.1 mm ↔ 58.9 mm		No. 24 6 min 1 (209) 2 (513) 3 (405) ↓ 55.9 mm ↔ 53.2 mm

Color Thread Conversion Chart

Tableau de conversion des fils de couleur

Tabla de conversión de hilos de color

No.	Color Name	R.A. Polyester	R.A. Rayon	Isacord Polyester	Madeira Polyneon	Madeira Rayon	Sulky Polyester	Sulky Rayon	Gütermann Dekor	Country	Embr.	
1	Pink	5523	2223	*0180	1921	1121	1224	1108	*4830	155	085	
2	Dusty Rose	5675		2155	1816	1108						
3	Petal Pink	7701	2255			1015						
4	Light Pink	9030		1860								
5	Light Coral	9078			1915			1148				
6	Ginger Jar	9080		2170		1115						
7	Heather Mist	9070		1755								
8	Champagne	9063		2051								
9	Dark Mauve	9015		2153				1119				
10	Heather	9164		2152								
11	Neon Pink	5711			1948							
12	Comfort Pink	9077				1119			5435			
13	Mountain Rose	5795	2373			1315						
14	Cherry Pink	5544	2244									
15	Carnation	5537	2509					1188				
16	Salmon	9073	2553	1840		1018						
17	Shrimp	5546						1154				
18	Dark Coral	9065	2246									
19	Bitteroot	7709	2277									
20	Burgundy	5549	2249	2022		1182		1169				
21	Warm Wine	5796	2622		1782			1309				
22	Russet	5552		2123	1781							
23	Plum	9055	2498			1389						
24	Maroon	5676		2115	1919							
25	Royal Crest	9162							5400			
26	Hot Pink	5560							5385			
27	Ruby	5797				1183						
28	Dark Fuchsia	5804	2504	*2300	1984	1383	1533	1533	*4810	126	107	
29	Carmine	5561	*2419	2300	1986	*1081	1511	*1511	5315	158	807	
30	Dark Pink	9161			1994				4810			
31	Deep Rose	9168	*2508	2520	1721	*1117	1154	1307	*4941	024	086	
32	Begonia	5528				1117						
33	Azalea	7712		2220								
34	Rubine Red	9012				1186			4740			
35	Strawberry	5732		2320	1910							
36	Devil Red	7706	2507		1906	1986						
37	Candy Apple Red	5807		1805		1081						
38	Hollyhock Red	9006	2267	1912				1311				
39	Toasty Red	9002	2418	1902		1181						
40	Wild Fire	5567							4700			
41	Red	5678	2505	2101	1637	*1037	1037	*1037	*4740	149	800	
42	Jockey Red	5581			1747							
43	Radiant Red	5566	2219					561	4731			
44	Red Berry	5718			1839							
45	Foxy Red	5563			1838	1147		1147				
46	Lipstick	5533	2263	1900								
47	Christmas Red	9170	2420	1800		1037		1317				
48	Scarlet	5519	2281	1904								
49	Deep Scarlet	5811		1913								
50	Cranberry	5570	2270	1911					4160			
51	Dark Cherry	5908			1974							
52	Flesh Pink	5677	*2347	*2170	1915	*1015	1064	*1064	*5136	152	124	
53	Bisque	5553		1551		1019						
54	Flamingo	5558	2414	1532					4865			
55	Melon	5594	2512									
56	Peach Melba	9058		1600								
57	Watermelon	5712							4595			
58	Honeysuckle	7713		1521								
59	Dark Orange	9056		1335	1621	1021		1021				
60	Clear Blue	9029										
61	Blue Joy	9032	2598	0145								
62	Ice Blue	5600	2300			1074						
63	Medium Blue	9089						1074	1248			
64	Rockport Blue	5836			1960	1360						
65	Pastel Blue	5682	2239	3951	1953							
66	Baby Blue	5539					1202					
67	Sky Blue	5506	*2239	*3641	1828	*1028	1196	*1196	*6575	512	019	
68	Light Blue	5683	*2222	*3640	1932	*1276	1074	*1074	*6280	150	017	
69	Lake Blue	5604	2206		1874	1075		1028				
70	Happy Blue	9039		3820	1675	1028		1029				
71	Ultra Blue	5733						1134				
72	Tropic Blue	5734	2530					1196				
73	Cornflower Blue	5601	2526	3641	1830	*1335	1028	1076	*5900	015	070	
74	Blue Moon	9081				1375						
75	Sapphire	5545	2529			1029		1253	6010			
76	Slate Blue	5575		3953								
77	Dark Blue	5641	2341		1964							
78	Deep Blue	9075	2612	3444	1775	1364						

* Closest color match

* L'assortiment de couleurs le plus proche

* Concordancia con el color más cercano

No.	Color Name	R.A. Polyester	R.A. Rayon	Isacord Polyester	Madeira Polyneon	Madeira Rayon	Sulky Polyester	Sulky Rayon	Gütermann Dekor	Country	Embr.
79	Wonder Blue	5877	2577			1160		1172			
80	Baltic Blue	5820		4032							
81	California Blue	5689	2520	3901							
82	Cerulean	5801	2441			1176		1534			
83	Solar Blue	5741	2442		1797						
84	Electric Blue	5829	*2528	3815	*1893	*1297	1250	*1250	*6746	564	420
85	Pacific Blue	5520		3600							
86	Blue	5684	*2220	*3543	1829	*1177	1076	*1076	*6010	586	405
87	Imperial Blue	5602	2302	3622		1042		1143			
88	Fleet Blue	5750			1966						
89	Blue Ribbon	5739	2613		1742			1044			
90	Light Navy	5603	2603		1643	1044		505			
91	Medium Navy	5824	2303	3323				1043			
92	Empire Blue	5686		3355	1967						
93	Blue Ink	5909				1243					
94	Midnight Navy	5687		3344							
95	Dark Sapphire	5580	2436		1842				6655		
96	Blue Suede	5738	2220	3544	1642			1535			
97	Ultra Marine	5736	2429	3612	1676		1042	572	*6746	575	406
98	Royal Blue	5510	2280			1076					
99	Cobalt Blue	5685		3543				526			
100	Prussian Blue	5737	*2627	*3344	*1961	*1076	1535	*1535	*6655	588	007
101	Nassau Blue	9022	2625					1293			
102	Chow Blue	9171		3102	1767						
103	Paris Blue	5583	2304	3640		1030					
104	Blue Lavender	9048	2384	3331	1830	1143					
105	Medium Lavender	5706	2406	3251							
106	Lavender	5586	*2276	*3045	1911	*1261	1193	*1193	*5865	604	804
107	Tulip Lavender	9167			1630						
108	Wisteria Violet	5587	2287	*2830	*1631	*1311	1032	1296	*6010	003	607
109	Queen Purple	9031						1112			
110	Livid Lavender	9166			1943	1330					
111	Purple Chariot	9049						1242			
112	Purple Maze	5728	2742	3110							
113	Deep Purple	5803						1235	5885		
114	Purple Accent	5731			1922	1112					
115	King Purple	9053	2431			1312					
116	Royal Purple	5681	*2381	*2711	1788	*1188	1192	*1192	*6660	636	869
117	Mod Purple	9071		2715		1033		1255			
118	Purple	5554	2430	*2905	1880	1122	1122	1122	5727	635	614
119	Violet	5588	*2285	*3541	1631	*1033	1194	*1194	*5729	624	613
120	Pale Purple	9088		2910		1032		1194			
121	Magenta	5592	2426	*2764	1710	*1235	1191	*1191	*5885	625	620
122	Light Lilac	9016	*2588	*2650	1911	*1031	1121	*1121	*5900	133	810
123	Lilac	9009	*2424	*2830	1831	*1080	1080	1080	*5827	623	612
124	Siberian iris	9041						1031			
125	Fantasia Pink	9044				1120			4830		
126	Dream Pink	9040		2250					5185		
127	Exclusive Pink	9074		2160		1014					
128	Pink Splendor	9037						1224			
129	Wild Pink	5559			1921	1309		1515			
130	Amber Red	5591	2590	*1725	1942	1310	1119	*1119	*5300	212	333
131	Raspberry Ice	9017		2506	1710	1188					
132	Aubergine	9046		2600	1172						
133	Bambino Blue	9079		3910	1827						
134	Blue Fringe	9054		4113	1694			1090			
135	Marine Aqua	5607		4010				1206			
136	Blue Wisteria	9052		4101	1895						
137	Angel Blue	9060				1295					
138	Mallard Blue	5821	2446		1890						
139	Peacock Blue	5810	*2515	4116	*1685	*1052	1206	*1206	*7030	057	415
140	Dark Jade	9143		4643	1652	1252					
141	Paradise Green	9104	2549	4515		1290					
142	Perpetual Teal	9062			1762						
143	Venus Blue	9100		4033		1162					
144	Feather Blue	5522	2222	4250		1292			8700		
145	Mint Julep	5610						1045			
146	Sea Glass	9141				1088					
147	Turquoise	5504	2492		1846						
148	Mystic Teal	5743	2445			1293		1230			
149	Aqua	5792				1090		1288			
150	Oceanic Green	5746							7550		
151	Tempest Turq	9102							7543		
152	M.D. Green	5745				1246			7337		
153	Dark Teal	5809	2514			1298		571			
154	Ocean Aqua	9142	2735			1052		1551			
155	Blue Spruce	5849				1304					
156	Newport	5850	2329			1392		1287			

* Closest color match

* L'assortiment de couleurs le plus proche

* Concordancia con el color más cercano

No.	Color Name	R.A. Polyester	R.A. Rayon	Isacord Polyester	Madeira Polyneon	Madeira Rayon	Sulky Polyester	Sulky Rayon	Gütermann Dekor	Country	Embr.	
157	Green Bay	5755		5233		1391						
158	Seacrest	5578	*2517	*5220	1647	*1219	1077	*1077	*8470	505	542	
159	Kiwi Green	9107						1212				
160	Olive Green	5502	2202	5664	1904	*1396	1174	*1228	*8320	476	519	
161	Harbor Green	5692	2631					525				
162	Special Green	5805			1970	1370						
163	Dark Army Green	5853		5944	1756	1357						
164	Heavy Green	7711	2553		1705	1303		1103				
165	Alpine Green	9151				1394						
166	Field Green	5760	2728					1550				
167	Green Sail	5759	2459		1996			1286				
168	Midnight Teal	9146			1690			1536				
169	Sea Mist	5693	2517		1645	1045						
170	Willow Green	5611	2311	5230		1245		1280				
171	Tealeaf	9106		5220					8470			
172	Isle Green	5612			1847			640				
173	Forest Pine	9144		5210					8375			
174	Jade	5813				1280						
175	Peppermint	5690		5101		1279	1503	1503				
176	Teal Green	5751	*2214	*4410	1879	*1298	*1079	1517	*8535	483	534	
177	Deep Green	5615	2460	5326	1703	*1370	1208	*1208	8067	467	808	
178	Classic Green	9169						1232				
179	Dark Pine Green	5584	2323			1103		1174				
180	Green	5509	2209	5633	1770							
181	Irish Green	5812		5422	1989							
182	Emerald Green	5508	2454	*5115	1750	*1250	1079	*1079	*8870	485	507	
183	Shamrock	9092	2208	5515		1250		1079				
184	Moss Green	9091	*2321	*5833	1770	*1369	1176	*1176	*8320	446	515	
185	Light Kelly	7710		5510	1651	1051		1051				
186	Kelly	5540		5513		1369						
187	Leaf Green	5514	2214	*5115	1749	1050	1510	1049	*8320	463	509	
188	Slightly Green	9149		5650				1100				
189	Green Oak	5619	2211		1900							
190	Mint Green	5511	*2320	*5531	1702	*1302	1047	*1047	*8375	461	502	
191	Fresh Green	9153	2319	*5610	1706	*1102	1209	*1209	*8470	442	027	
192	Peapod	5756	2456					1322				
193	Pastoral Green	5621	2279			1048		1510				
194	Light Avocado	9108		5822					8595			
195	Harvest Green	9147	2578			1249						
196	Green Dust	5757						1332	8320			
197	Lime Green	5622	2226	5912	1848	1170	1177	*1177	*8320	444	513	
198	Erin Green	5620	2321					1177				
199	Foliage Green	5842				1190						
200	Sunflower	5861	2462	0310	1924	1083		1023				
201	Gold	9124	2201	0546	1670			1549				
202	Autumn Green	5843	2543		1792	1191						
203	Olive drab	9154		6133					8990			
204	Meadow	5526		5933	1769							
205	Sage	9152	2595					1176	8870			
206	Dark Olive	9122	*2317	0465	1796	*1156	1156	*1156	*8840	473	517	
207	Army Green	9155		6156	1794							
208	Coronation Gold	9014	2557	0520	1866	1066						
209	Lemon Yellow	5625	2325	*0250	1623	1023	1067	*1067	*1460	342	202	
210	Bright Yellow	9051		0600		1068			1570			
211	Yellow	5860	*2213	*0605	1980	1124	1187	1124	*1440	043	205	
212	Ombre Gold	9001		0311	1971	1069		1083				
213	Manila	5766		0608	1624			523				
214	Havana Yellow	9127		0706	1925							
215	Goldenrod	5542		0700		1125						
216	Warm Sunshine	9172	2558		1683	1024		1023	1585			
217	Pollen Gold	5856		0702	1773							
218	Day Lilly	9010		0824	1725			1025				
219	Star Gold	5708		0713		1172						
220	Golden Sunshine	5765		0811		1137		0567				
221	Brass	9109	2395	*0221	1791	*1192	1159	0502	*1625	404	328	
222	Orange	5694	2247	*1102	1951	*1137	1024	*1024	*1770	335	208	
223	Deep Gold	5512	2602	0904	*1772	*1172	1025	*1025	*1730	354	214	
224	Harvest Gold	5770	*2626	*0232	1971	*1024	1124	*1124	*1695	334	206	
225	Yellow Mist	5709	2394			1065		1238	1625			
226	Mustard	9050			1771							
227	Copper	5595		0922					1956			
228	Light Cantalope	5710			1946							
229	Grilled Orange	9072	2236			1078						
230	Orangeade	5767	2513	1301	1779							
231	Paprika	5536			1878	1146			3570			
232	Soft Pink	9159			1837							
233	Vermilion	9023	*2219	1701	1779	1307	1184	*1184	*4160	148	030	
234	Saffron	5629	2329	1703				1037				

* Closest color match

* L'assortiment de couleurs le plus proche

* Concordancia con el color más cercano

Color Thread Conversion Chart Tableau de conversion des fils de couleur Tabla de conversión de hilos de color

No.	Color Name	R.A. Polyester	R.A. Rayon	Isacord Polyester	Madeira Polyneon	Madeira Rayon	Sulky Polyester	Sulky Rayon	Gütermann Dekor	Country	Embr.
235	Auburn	5772	2623					1263			
236	Terra Cotta	5634		1514		1039					
237	Dark Rust	5505	2205	1312		1179		1181			
238	Peach Mist	9157			1937						
239	Dark Melon	9068		1352		1152			5040		
240	Tawny	5556	2256		1882			1543	1790		
241	Soft Peach	9047		1362		1226					
242	Rust	5589		1332				0621			
243	Dark Apricot	9038	2330	1220							
244	Tangerine	5518	*2467	1114	1965	*1078	1078	*1078	*1770	336	209
245	Pumpkin	5630	*2328	*0904	1952	*1278	1065	*1065	*1810	322	126
246	Sunburst	5769	2469		1678			1078			
247	Gold Spice	5698						0562			
248	Honey	5547			1870	1155					
249	Almond	5779				1173					
250	Reddish Brown	5781	*2289	*1311	1753	*1253	1021	0568	*4500	264	337
251	Clay Brown	5590	2290	0932	1621	*1021	1158	1158	*4295	224	339
252	Russet Brown	5702	*2478	*0945	1726	*1194	1126	*1126	*4360	414	330
253	Cream Brown	5761	2732	*0640	1866	1061	1061	1070	1195	331	010
254	Creamy Yellow	5564	*2264	*0660	1861	1026	1135	1055	*1440	370	812
255	Glow	5534	2234	0640		1270					
256	Pistachio	5550			1738						
257	Golden Tan	5870			1884				2610		
258	Ginger	5633						1159			
259	Temple Gold	9165			1772						
260	Tan	9130	2231	0842		1253		1126			
261	Suntan	9132		1141	1927						
262	Candy Tan	9094		0651		1055					
263	Beige	5598	*2593	*0832	1738	*1138	1127	*1127	*1585	012	843
264	Rattan	5774	2493	1123		1126					
265	Dark Beige	5524		0934	1855	1056					
266	Antique Gold	5906		0822		1192					
267	Bronze	5815	2478			1144		1170			
268	Coffee	5777				1329					
269	Linen	5635	*2335	*0670	*1738	*1082	1082	*1082	*1195	025	307
270	Seashell	5776	2298	1172	1682	1128					
271	Ecru	5532	2232			1149		1017			
272	Salmon Pink	5773	*2373	*2155	1816	*1317	1225	*1225	*4625	122	079
273	Light Cocoa	5778		1154	1657			2670			
274	Dusty Peach	5638			1853			0619			
275	Light Brown	5789	*2231	0832	1729	*1056	1128	*1128	*2610	255	323
276	Khaki	5636	*2273	*0851	1939	*1255	1055	*1055	*5040	242	348
277	Coffee Bean	9156		1055	1945	1058		1057			
278	Brownstone	9042		1342	1758	1378					
279	Deep Brown	5551	2251		1658	1145		1186	2335		
280	Dark Brown	5637	2566	*1355	1859	*1130	1129	*1129	*2670	717	058
281	Brown	5672						1129			
282	Happy Trail	9087	2488	1565		1057					
283	Dark Taupe	9128		0722		1054					
284	Warm Gray	9126	*2485	0861	1860	*1085	1218	*1218	*2755	706	399
285	Deep Gray	9158	2541	1874		1131					
286	Metal	9111	2407	0111		1041		1041			
287	Black Chrome	5841	2411	1375	1795						
288	Charcoal	5865	2729		1640	1239		1220			
289	Medium Gray	5517	2585	0131		1118					
290	Cool Gray	9112		2674				1328			
291	Smoke Gray	9163		2576	1854			1179			
292	Pewter	9114	*2573	*0142	1840	*1041	1041	*1041	*9585	745	704
293	Dark Gray	5565	*2265	*0112	1841	*1241	1220	*1220	*8840	747	707
294	Gray	5782	2741	1972	1640	*1118	1219	1011	*2755	734	817
295	Light Gray	5785	2733	0150				1327			
296	Chrome	5839				1086		1325			
297	Silver	5640	*2592	*0151	1812	1087	1011	*1011	*9850	020	005
298	Black	5596	2296	0020	1800	1000	1005	1005	9435	100	900
299	Natural White	5642	2342			1003		1071			
300	White	5597	2403	0010	1801	*1002	1001	1002	*1005	000	001

* Closest color match * L'assortiment de couleurs le plus proche * Concordancia con el color más cercano

Note: The conversion chart is based on Embroidery thread. The color shades may vary with the different brands listed on the chart. If unsure of a particular color(s), please sew test. Robison Anton (R.A.), Isacord, Madeira, Sulky and Gütermann are respectively registered trademarks. Actual colors may vary slightly from the chart.

Remarque : Le tableau de conversion est basé sur un fil de broderie. Les nuances de couleur peuvent varier en fonction des marques énumérées dans le tableau. En cas de doute sur un coloris, faites un essai de couture. « Robison Anton (R.A.) », « Isacord », « Madeira », « Sulky » et « Gütermann » sont des marques déposées respectives. Les couleurs réelles risquent d'être légèrement différentes de celles du tableau.

Nota: La tabla de conversión está basada en hilo de bordar. Los tonos de color podrán variar con las diferentes marcas listadas en la tabla. Si tiene dudas sobre un color(es) particular, haga un cosido de prueba. "Robison Anton (R.A.)", "Isacord", "Madeira", "Sulky" y "Gütermann" son marcas registradas respectivamente. Los colores verdaderos podrán variar ligeramente con respecto a los de la tabla.

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