

#### **Automation for Batteries**

Contact Details: Richard@cellerate.co.uk www.cellerate.co.uk

The opportunities behind identifying and applying automated solutions



The opportunity to automate

Can itself create new opportunities

# Common Opportunities in Automation



Increase efficiency



Improved quality



Reduced costs



Enhanced safety



Improve staff moral

# New Opportunities from Automation



CONFIDENCE IN AUTOMATION



MARKET EXPANSION



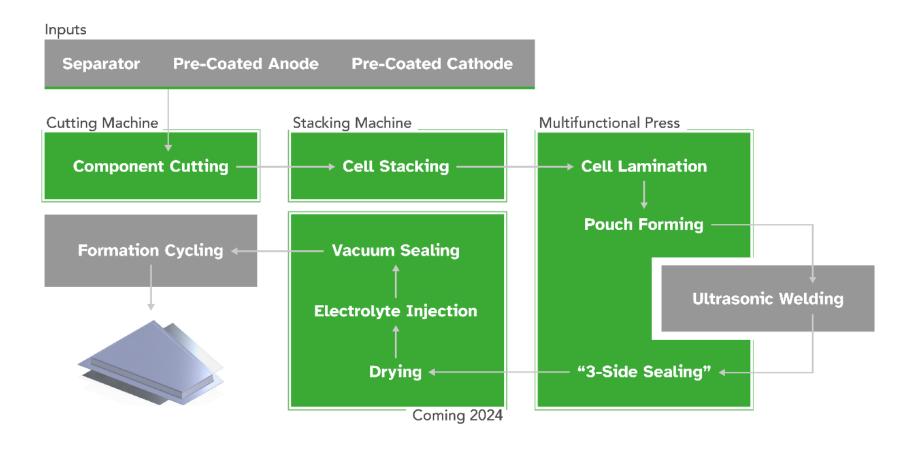
NEW BUSINESS VENTURES



# Confidence in Automation



### Confidence in Automation

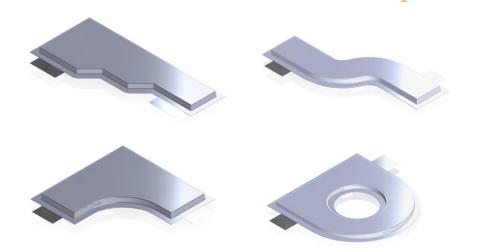


You just can't stop

# **Market Expansion**

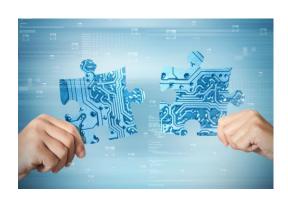
Extreme customisation

Do things which couldn't be scaled before



Provide solutions to suppliers and competitors

Their success is now your success



### New Business Ventures

Spin out a new automation company (harder) or make a joint venture (easier)

- Benefits of market expansion, but externalised risk
- Distribute the cost of developing automated solutions for your sector
- Learn about broader market needs and requirements

### **New Business Ventures**

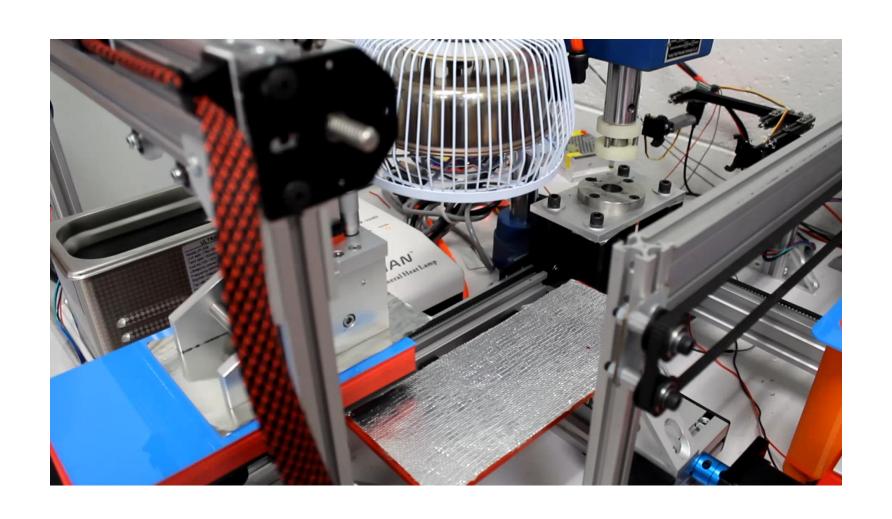
Research Associate University of Manchester Managing Director Cellerate





Sounds great. How do we automate it?

# Put a scientist, an engineer and software developer in a room for 3 months.

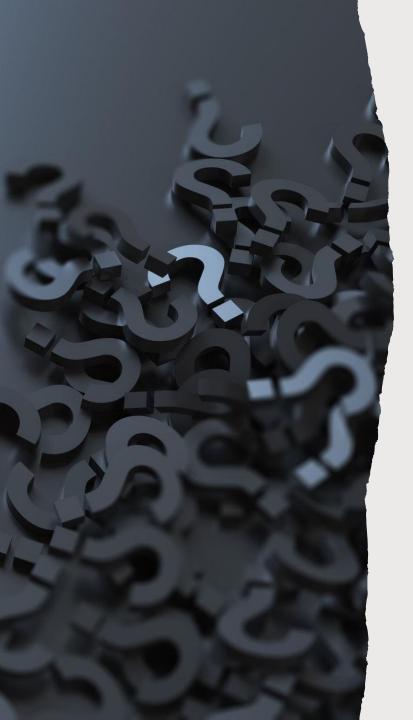


### Make a Plan

The one below is for making a new business

1	2	3	4	5
Proposition	Discovery	Validation Plan	Validation	Confirmation
1 week	2-4 weeks	2 week	3-6 months	6+ months
Documents:	Documents:	Documents:	Documents:	Documents
1.1 Proposition Brief	2.1 Discovery Roundup	3.1 Validation Plan	4.1 Customer Development	5.1 Formulaic Share
1.2 Proposition Checklist	2.2 Product Concept	3.2 Validation Pitch	Review	Agreement
1.3 Discovery Pitch	2.3 Business Models	3.3 Risk Register	4.2 Product Development Review	5.2 Product Development Review
	2.4 Sales CAD			

Don't be afraid to admit failure



### Discover the Pain

Talk with <u>scientists</u>

-> Future process challenges

Talk with <u>technicians</u>

-> Current process challenges

Talk with <u>customers</u>

-> Business challenges

Talk with <u>competitors</u>

-> Widespread industry challenges

### Understand What Is Needed

1

Review pain points

Identify the links

2

Conceptualise the process for pain reduction 3

Identify high value process sections

(break it down)

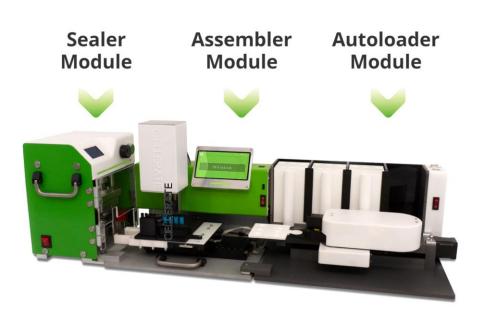
4

Learn how this process can be automated

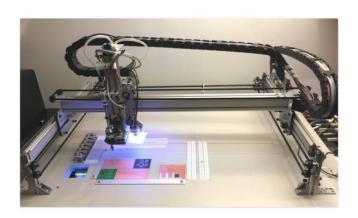
## Review the market, it might already exist







Application Specific Automation



Repurpose other automated solutions

# Ask CPI for help



**Biologics** 



Biotechnology



**Pharmaceutical Processing** 



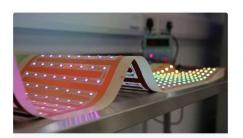
Formulation, Materials and Manufacturing



**Photonics** 



**Printed Electronics** 



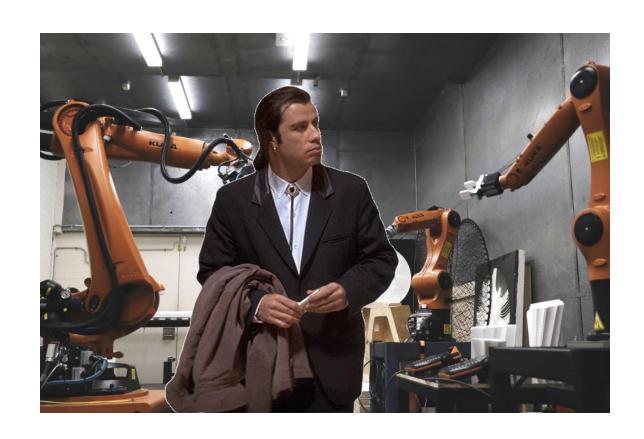
**Flexible Hybrid Electronics** 



Digital and Data

Great Company Names!

# Ask Specialist Automation Company



# We Are | CELLERATE

We are a UK based company helping world-class researchers improve their throughput and data quality

Our mission is to accelerate discoveries across battery research, development and quality control using automation











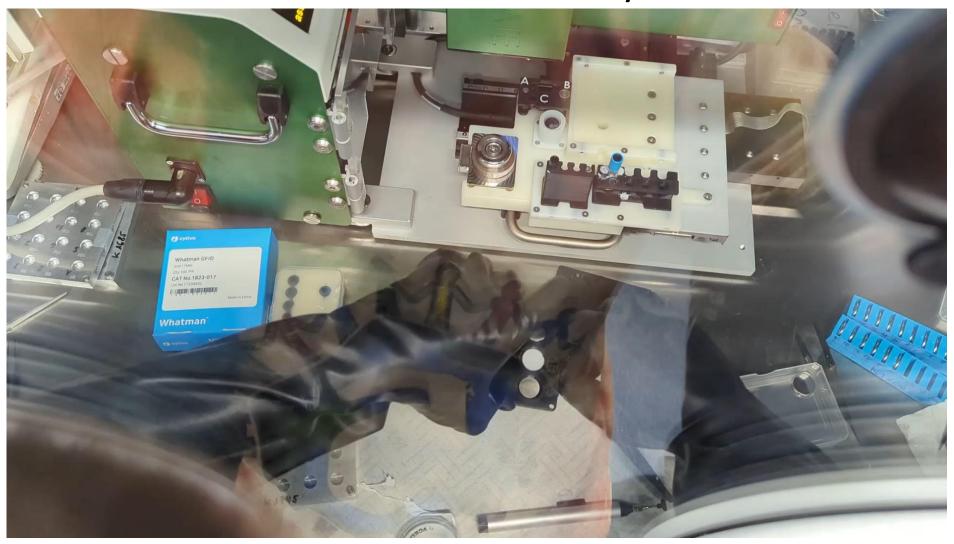








### Coin Cell Assembly





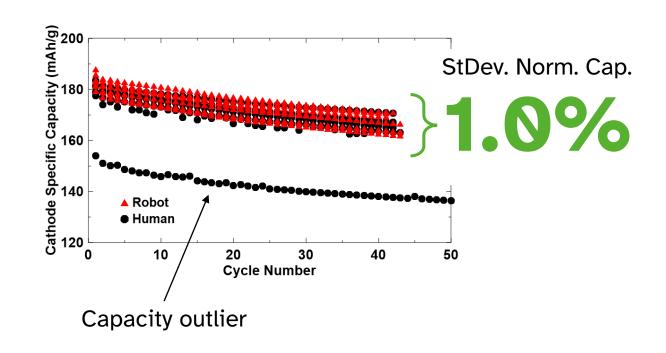
This information is confidential and prepared by Cellerate Ltd. solely for the use of the intended recipient.

### Trial with Prof Jeff Dahn

41%

### faster cell building in semi-automated mode

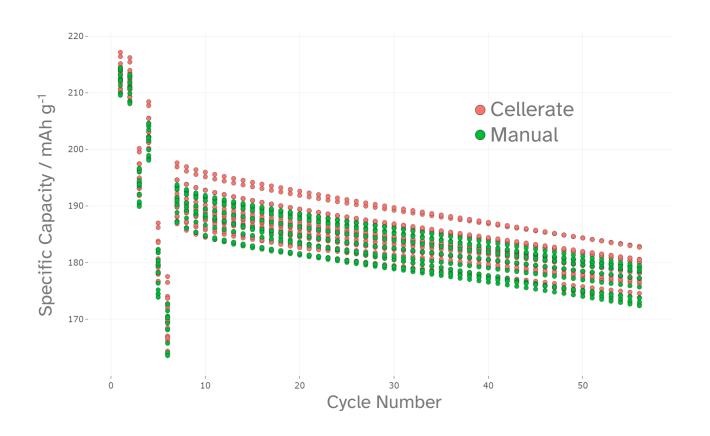
	Human	Cellerate
Total Cells	26	26
Failed Cells	2	0
Outliers	3	0
Yield	80%	100%







### Trial with a Global Materials Supplier

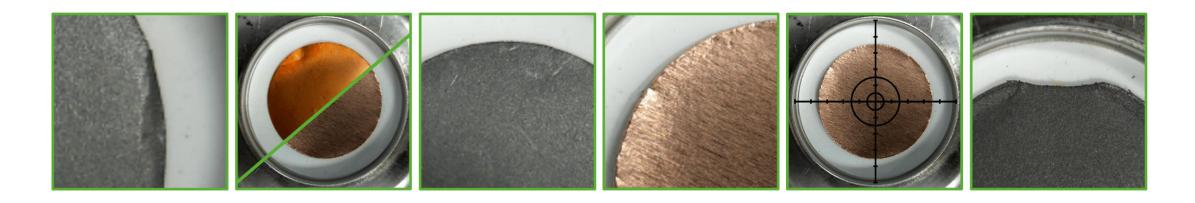


mAh/g	Cycle 10 Cap. / mAh g <sup>-1</sup>	Cycle 56 Cap. / mAh g <sup>-1</sup>
Manual	188 ± 1.4%	176 ± 1.5%
Automated	190 ± 1.6%	179 ± 1.4%

- Cells made with the Cellerate system gave higher capacity and comparable standard deviation to the manual ones.
- The R&D manager at the company said that with electrode alignment this consistent you can clearly see the effects of coating quality.



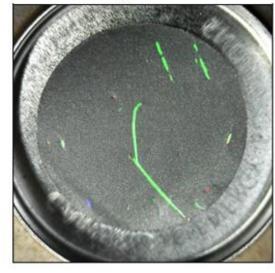
# AI Quality Control



Component Capture Image

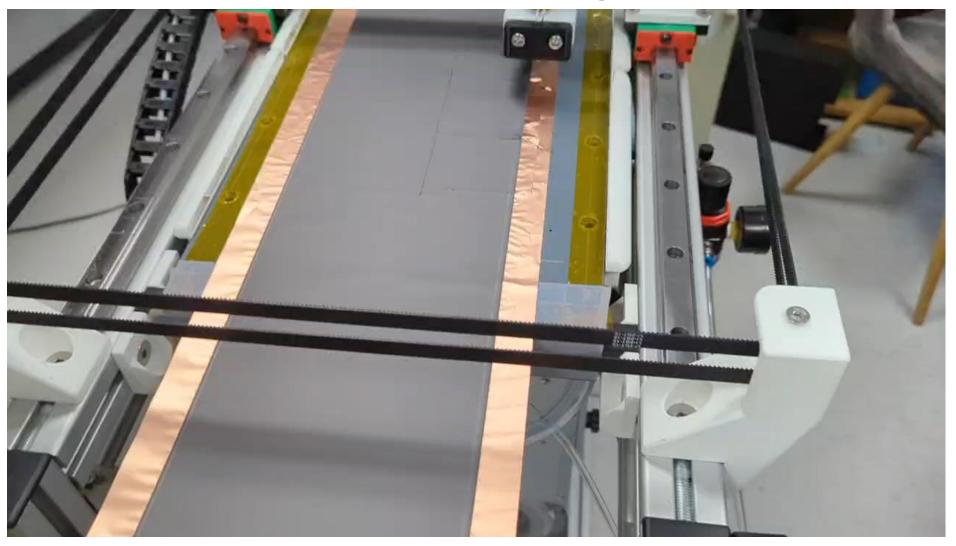


AI CellSight Prediction



Colour	Defect	% Area
	Crease	0.07%
	Scratch	1.89%
	Crack	0.06%
	Flaked Coating	0.00%

### **Electrode Cutting**





This information is confidential and prepared by Cellerate Ltd. solely for the use of the intended recipient.

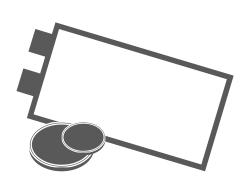
### **Automated Cell Stacking**





This information is confidential and prepared by Cellerate Ltd. solely for the use of the intended recipient.

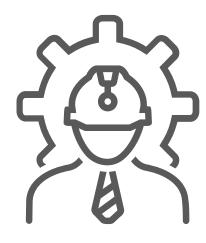




Faster Battery Innovation



Cost Reduction



Gratifying Work Processes

All along the battery value chain



#### **Automation for Batteries**

### Thank you!