

**Valencia Pipe Company above-ground tanks should NOT be installed underground (not even partially). Failure to comply will void all warranties.**

**Always be sure to check your local codes relative to above ground tank installations.**

3000 gallon; 2500 gallon; 550 gallon  
Black and Dark Green Vertical Water Tanks



Installation instructions for above ground use are straight-forward:

- Ensure the ground where the tank is to be located is flat and level.
- Remove all rocks over ½" in diameter.
- Place a 3-4" layer of compacted sand or smooth pea gravel over the foundation area.
- Use a straight 2" x 4" board with a level to check the entire surface area.
- Place the tank on the surface taking care it does not dig into the sand or pea gravel to remain level.
  - This is best completed with at least 2 people.
- Install outlet fittings per manufacturer's instructions.
- If constructing a concrete foundation, be sure it is built to withstand the weight of a completely full tank.
  - A 3000 gallon tank, for instance, will weigh in excess of 25,000 pounds when full of water.

Some important notes:

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| <ul style="list-style-type: none"> <li>• Tank capacities are embossed on the side of each tank up to the manhole opening at the top of the tank. All tanks have a 16" vented manway opening, a 1½" top bulkhead fitting, and a 2" bottom bulkhead fitting.</li> <li>• Serial numbers of each tank are on the permanent label and indicate date of manufacture.</li> <li>• Our vertical water tanks are rated for water use only and can be used in a variety of water storage applications such as rainwater collection, well water storage, fire suppression, and bulk water delivery storage.</li> <li>• Tanks are made of HDPE and are resistant to freezing. If used where liquids will freeze, ensure enough expansion room is provided so the tank will not be compromised.</li> <li>• For liquids up to 120° f.</li> <li>• Made with UV inhibitors that help protect liquid contents from direct sunlight.</li> <li>• Periodic draining and rinsing of the tank is recommended. No specific timetable is provided given local environmental factors.</li> </ul> | <ul style="list-style-type: none"> <li>• Drain plugs in the 2" bulkhead fitting at the bottom of the tank are for non-pressure use only. Be sure to change to a pressure plug or another type of fitting (for example, a ¾" garden hose fitting) prior to filling.</li> <li>• It is recommended that the tank be rinsed out thoroughly prior to use to remove any dust, dirt, and grime that may have accumulated during the distribution process.</li> <li>• Made of FDA approved resin. Food grade, potable water.</li> <li>• Unaffected by various Ph levels of rainwater as there is no metal in this all HDPE tank.</li> <li>• Ph of rainwater storage can be no worse than surrounding area's water conditions.</li> <li>• One should never climb inside the tank (as marked on the lid of the tank).</li> <li>• Dark color of the tank inhibits algae growth.</li> <li>• Tanks may be painted if desired. Use of a somewhat flexible paint (as used on a car bumper) is recommended. VPC is not responsible for any chipping or cracking of paint once applied.</li> </ul> |
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